2nd version

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Scheme for certification of processed food products containing red chillies as an ingredient



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Scheme for certification of processed food products containing red chillies as an ingredient

- Introduction: As presence of Sudan I-IV and aflatoxin in chillies and products containing chillies is becoming a major concern for food safety regulators in international market, it has been made mandatory (vide Spices Board circular no. MD/CH1/01/03 dated 7th March 2005) that all exports of food products containing red chillies shall be undertaken only if the consignment is certified to be free from Sudan I-IV and does not have aflatoxin more than the specified limits. The certification will be done by EIC, which is the official of certification body of Govt. of India under the Export (Quality Control & Inspection) Act, 1963. The scheme to check compliance of consignments of products containing chillies as one of the ingredient vis-a-vis specifications laid down is given in the document.
- **Scope:** The scheme covers inspection of consignment containing food products, which are having chillies as one of the ingredient. For the purpose of this scheme, the food products have been divided in the following four categories:
 - (a) Processed fruits and vegetables products like pickles, chutney, ketchups etc.
 - (b) Snack including extruded snacks like Bhujias, Starch based products like papad etc.
 - (c) Ready made masala mix

3 **Procedure**

- 3.1 Application for inspection
- 3.1.1 The exporter seeking approval shall submit their application for inspection in the format given at **Annex-I**, in duplicate to the concerned EIA.
- 3.1.2 Application shall be accompanied with a copy of the export contract and technical specification specified by the importing country or buyer if any other parameter is also required to be covered under certification.
- 3.1.3 The application shall be accompanied with inspection fee as applicable in the form of demand draft drawn in favour of EIA concerned.
- 3.1.4 The application shall be given not less than two days before the inspection is to be carried out if the premises is situated at the same station as office of EIA; and not less than 5 days before the inspection is to be carried out for premises which are not situated at the same station, where the EIA is located.

3.2 **Inspection**

3.2.1 The inspection shall be carried out by the concerned EIA either at the port of shipment or at the premises of the packer or any other premises where the consignment is offered by the exporter subject to adequate facilities for the inspection including drawing, preparation and sealing of the samples being provided by the exporter.

- 3.2.2 The EIA official authorised shall verify the lot to satisfy that the same is conforming as per declaration with respect to number, variety, and marking etc.
- 3.2.3 The consignment would be stack sealed if it is not containerised immediately after samples are drawn. Further, the containers shall be stuffed and sealed in the presence of inspecting officers of EIA.
- 3.2.4 In case, the consignment is containerised, the same shall be sealed and it shall also be recorded in the certificate of inspection. Further, the agency shall have the right to reassess the quality of the consignment at any place of storage, in transit or at the port before the actual shipment.
- 3.2.5 On completion of sampling the inspection officer shall prepare a field inspection report as format given at **Annex-II**

3.3 **Sampling**

- 3.3.1 For the purpose of testing of consignment, sample in duplicate shall be drawn from each lot offered for inspection by the designated EIA official based on sampling procedure given at **Annex-III.**
- 3.3.2 The samples drawn must be sealed in presence of exporter so as that unauthorized opening is detectable. Both sample shall be given an identification tag carrying the following information
 - Date of sampling
 - Lots size with batch –number
 - Sample weight
 - Name and designation of the sampling officer
- 3.3.3 One sample shall be given to the exporter under proper acknowledgment, while the second sample shall be sent to EIA laboratory/ EIC approved laboratory for testing as per the specifications prescribed. The exporter's sample will be analysed only in case of dispute.

3.4 **Testing**

- 3.4.1 Lab sample shall be brought by EIA official and handed over to EIA laboratory/ EIC approved laboratory with due acknowledgement from the lab or couriered.
- 3.4.2 Lab samples shall be tested for parameters prescribed below as per the method of analysis referred in **Annex IV**.

S No.	Parameters	Processed products intended for direct	Products to used as an ingredients	Spices mix
		human consumption	as an ingredients	
1	Aflatoxin (ug/kg)			
	B ₁	2	-	5
	$B_1 + B_2 + G_1 + G_2$	4	15 ppb	10
2	Sudan Red I-IV	Not detected	Not detected	Not detected

3.5 **Certificate of Inspection**

- 3.5.1 In case the sample conforms to the prescribed specification, EIA shall issue certificate of inspection as per the format prescribed at <u>Annex-V</u>. The certificate of inspection will be valid for 60 days from the date of inspection by EIA.
- 3.5.2 If the sample drawn is found not conforming to the prescribed specification, the consignment will be rejected for export and the rejection report will be issued.
- 3.5.3 Certificate of inspection shall be valid for the period of 60 days from the date of issue.
- **3.5.4** In case material covered by the certificate is not shipped within sixty days form the date of inspection, the consignment shall have to be reinspected after charging necessary inspection fee, before a fresh certificate of inspection is issued.
- **3.5.5** In transit certificate of inspection may also be issued in case where the consignment is shipped prior to availability of test report subject to exporter undertaking that the consignment shall be called back in case it doesn't conform to the specification laid down

4.0 **Inspection Fee**

Fee at the rate of 0.4% of freight on Board (FOB) value subject to a minimum of Rs.500/- per consignment shall be paid to the concerned EIA in advance by the exporter in the form of demand draft/cheque drawn in favour of EIA concerned.

5.0 Marking & Packing

The product shall be packed in hygienically clean suitable containers. Each container shall be legibly and indelibly marked with the following information, namely:-

- Name and address of processor or manufacturer.
- Name and address of the exporter
- Name of the material and grade designation.
- Batch or Lot number.
- Year, month and date of processing or manufacturing.
- Gross mass and net mass.
- Product of India.
- Shipping mark.

Annex-II

Book No	EXPORT	INSPECTION .	AGENCY	Serial No
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FIELD INSPECTION REPROT

1	Name of the Exporter	:
2	Name of the Processor	:
3	Intimation No. and Date	:
4	Description of Goods	:
5	Basis of Inspection	:
6	Date, Place and Time of Inspection	:
7	Description of Consignments Inspected	:
	(a) Quantity	:
	(b) No. of Package	:
	(c) FOB Value	:
	(d) Grade and Variety	:
	(e) Mode of Packing	:
	(f) Lot No.	:
8	Number and Sl. Nos. of the Packages from	:
	which the composite sample has been drawn	
9	Details of Shipping	:
10	Marks on the Packages	:
11	Physical condition o the Consignment	:
12	Sanitary conditions of the premises where the	:
	consignment has been offered for inspection	
13	Details of identification tag on the final	:
	sample drawn for laboratory analysis	
14	Mode of Sealing the Lot	:
15	No. of Seals/Stickers damaged	:

Export worthy/Non Export worthy

Signature:
Name:
Designation:
Date:

SAMPLING OF PRODUCTS CONTAINING CHILLIES AS ONE OF THE INGREDIENTS

1. GENERAL REQUIREMENTS

- 1.0 In drawing, preparing, storing and handling samples, the following precautions and directions shall be observed.
- 1.1 Samples shall be taken in a protected place not exposed to damp air, dust or soot.
- 1.2 The sampling instrument shall be clean and dry when used.
- 1.3 Precautions shall be taken to protect the samples, the material being sampled, the sampling instrument and the containers for samples from adventitious contamination.
- 1.4 The samples shall be placed in clean and dry containers. The sample containers shall be of such size, that they are almost completely filled by the sample.
- 1.5 Each container shall be sealed air-tight after filling and marked with full details of sampling, code number and other important particulars of the consignment.
- 1.6 Samples shall be stored in such a manner that the temperature of the material does not vary unduly from the normal temperature.

2. **DEFINITIONS**

For the purpose of this standard, the following definitions shall apply.

2.1 Consignment

The quantity of product dispatched or received at one time and covered by a particular contract or shipping document. It may be composed of one or more lots.

2.2. Lot

A stated quantity of the material in a consignment presumed to be of uniform characteristics and offered for inspection at one time.

2.5 Laboratory Sample

The quantity of product obtained from combining the incremental samples taken from a lot for analysis. The quantity of material in incremental sample shall be four times the quantity required for carrying out all the tests

3.0 SCALE OF SAMPLING

3.1 Lot

All the containers in a single consignment belonging of the same grade of material shall constitute a lot. If the consignment is declared to consist of different grades of material, the containers belonging to the same grade shall be grouped together and the groups of containers of the same grade in a consignment shall constitute separate lots. In case of frozen to eat curried vegetable products which has large range of items, each range of time shall be treated as a lot and therefore, individual sample shall be drawn from each lot and thereafter, each same shall be subjected to testing for Sudan Red.

- 3.1.1 Samples shall be tested from each lot for ascertaining its conformity to the requirements of this specification.
- 3.1.2 The number of containers to be selected from each lot shall depend on the size of the lot and shall be done in accordance with Table 1,2,3,4 as applicable.

Table 1: Number of containers to be selected for processed fruits and vegetables

Number of cans/Bottles in the lot	Number of packing cases/ Bottles to be opened*	Number of cans/ Bottles to be selected for taking
the fot	Bottles to be opened	incremental sample
UP to 200	3	6
201 " 300	4	8
301" 500	5	10
501"800	6	12
801"1300	7	14
1301" 3200	8	16
3201 and above	10	20

^{*-} From each of packing cases selected, 2 cans/ Bottles shall be drawn so as to get the total number of cans shown in col 3 above

Table 2 : Scale of sampling for Snack including extruded snacks like Bhujias, Starch based products like papad etc.

Number of packs in the lot	Number of packs to be sampled for taking
	incremental sample
Up to 150	2
151 to 500	3
501 " 1000	4
1001 " 3000	5
3000 " 10 000	7
10 001 and above	10

Table 4 : Scale of sampling for spice mix like samber mix etc.

Number of Containers in a Lot	Sample Size for taking incremental sample
Up to 50	5
51 to 100	8
101 to 300	13
301 to 500	20
501 to 1000	32

- 2.3 The containers shall be selected at random from the lot.
- 2.4 The gross weight and net weight of each selected packages shall be recorded and ensured

that the same is as the declaration on the packages and intimation

4. TEST SAMPLES

4.1 Preparation of Test Samples

- Combine all incremental samples collected in equal quantities from a lot using suitable sampling instrument from different parts (top, middle, bottom, etc) of the container till about 1 kg of the material is drawn. In the case of thermally processed curried vegetables, ready to eat vegetables (canned / bottled / flexible packaged/ aseptically packaged) the contents of each package selected as incremental sample shall be emptied and representative sample shall be picked out to make a composite sample of 1 kg.;
- Divide it into two equal parts. Each part so obtained shall constitute an individual sample representing the container and shall be transferred immediately to thoroughly cleaned, dry containers, sealed air-tight, and marked with particulars given under 3.3.2;
- Two individual samples so obtained from each container shall be made into sets in such a way that each set has a sample representing each selected container. One of these shall be marked for the exporter/processor, another for the EIA.

Annex-IV

SPECIFICATIONS

S	Product	Parameter	Method	Detection limit
No.				
1	Processed fruits and vegetables products like pickles, chutney,	Aflatoxin	HPLC/ELISA Kit	4 - 50 ppb
	ketchups etc.	Sudan Red I-IV	HPLC-DAD/	1-10 ppm
			LC MS MS	0.1-1 ppm
2	Snack including extruded snacks like Bhujias, Starch based products like papad etc.	Aflatoxin	HPLC/ELISA Kit	4-50 ppb
		Sudan Red I-IV	HPLC-DAD/	1-10 ppm
			LC MS MS	0.1-1 ppm
3	Ready made masala mix	Aflatoxin	HPLC/ELISA Kit	4-50 ppb
		Sudan Red I-IV	HPLC-DAD/	1-10 ppm
			LC MS MS	0.1-1 ppm

Annex-I

APPLICATION FOR INSPECTION

Exporter's Name Address				1	Invoice No. & Date	10	Exporter's Ref.	11
					Buyer's Order No. & D	ate		12
					То			13
Manufacturer's Name & Address				2	Tì		Name & Address of the In	spection Authority)
					Please inspect the c		sue a Certificate of inspe	ection under the ed cheque for
Details of the Manufacturer's Seal, if ar	ny			3	enclosed as insp	pection fee/Please	ndebit our Accoun	
					Noenc	losed.		
					Date		Signature	of Exporter
Inspection required on	4	Weekly Holi	day	5	Address where consignn	nent is to be inspecte	ed	14
Vessel/Flight No.	6	Port of Load	ing	7	-			
Probable Date of Landing	8	Date of Seali	no/Flioht	9	-			
Trobuble Butte of Edinating	Ü	Date of Scan	ng i ngik					
Mark & Nos. 15 No. & Kind As declared	of Pk	gs. 16	Description of Goods	s (*)	17	Quantity 18	FOB Value (in Rs.)	19
Technical requirements including speci	ficatio	ons/approved sa	mples with its character	istics a	s stipulated in the export co	ntract.		20
Other Relevant Information								21
Declarations: Certified that the goods n	nentio	ned above have	been manufactured/prod	duced 1	o satisfy the conditions			22
applicable to them under the Scheme fo Certified that the goods have been offer defects as pointed out earlier have been	r cert	ification of proc eviously for insp	essed food products con	ntaining	chillies as an ingredient an			
Certified that no additional technical or stipulated by the overseas buyer.	quali	ty requirements	other than mentioned ab	bove ha	ave been	Signature of	& Date	
			(*) Description should	l includ	le grade, size and brand, if a	ny.		

Annex-V

CERTIFICATION OF INSPECTION

Exporter's Name Addres	s		1	Invoice No. & Date			6
				Buyer's Order No. & Da	nto		7
				Buyer's Order No. & Da	ne		/
							8
Manufacturer's Name &	Address		2				
				EXPORT 1	INSPECTION A /Kolkata/Koc (Ministry of Governmen Address of the c	Commerce) nt of India	i
Details of the Manufactu	rer's Seal, if any		3				
				Valid upto and includi	ing		
Detail of Seal of Inspec	tion authority, if any		4				
Specification Reference	:		5	Certificate No.			9
Mark & Nos. 10	No. & Kind of Pkgs.	11	Description of Goods (*)	12	Quality 13	FOB Value (in Rs.)	14
Remarks, if any	Stamp	for FOB	Revision			1	15
		- Diape	OTTON ONOTED A				
16	ER CONSIGNMNET WISE	EINSPE	CTION SYSTEM				
	the consignment as per deta of processed food products		n above has been inspected as ring chillies as an ingredient.	equired under the	S	EAL OF THE ISSUING AUTHOR	RITY
It satisfies the conditions	as applicable to it and is ce	rtified ex	xport worthy.				
Date of inspection							
					Signature		ĺ
					Name		•
					Designation		
					Date		

(*) Description should include grade, size and brand, if any.

INTIMATION FOR INSPECTION

<u>10</u>	Export In	spection Agency,					
Door Si							
Dear Si	1,						
issuance	•	ction Certificate fo	_	-	of which are given below for the der the Export (Quality Control &		
1. Name	& Address	of the Exporter	Inspection	n System: CWI	Date		
2. Name & Address of the Manufacturer			Cheque/D Deposit A	Inspection Fee			
3. Name	of the Com	modity	4. Buyer'	s order/contract N	o. & Date		
		ods including grade	6. Shipping Marks	7. FOB Value			
size, code and brand name, if any				8. No. & Kind of Packages (if containerized)			
9. Quanti	ty		10. Basis of Inspection (Specifications)				
11. Detai	ls of Seals/I	Labels etc.	12. Exact address where the goods are lying for inspection				
13. P	ort of	14. Weekly Holiday	15. Any other relevant information.				
(a) (b) 1	Intimatior rectified. No additio	gnment mentioned No	dated Juality req	Defo	riously for inspection vide ects pointed out have been duly r than that mentioned in Box 10		
		lress of the firm. This is not applicable.		Signature: Name & Desig (In Capitals)	nation:		

ORIGINAL INSPECTION CERTIFICATE FOR EXPORT

Valied for Shipment Upto and including	Certificate No.		
1. Name and address of the exporter	Grams: SHIPMENTQUALITY Telex: EXPORT INSPECTION AGENCY- (Ministry of Commerce)		
2. Name and address of the manufacturer	Government of India		
3. Name of the Commodity	4. Buyer's Order/Contract Number & Date		
5. Description of Goods including Size, code and brand name, if any	6. Quantity (as declared by the exporter) 7. Number and kind of packages		
8. Shipping Marks	9. FOB Value 10. Details of Seal/Labels		
11. Basis of Inspection	15. This is to certify that the commodities as per details given herein have been duly inspected under the Export (Quality		
12. Date of Inspection	Control and Inspection) Act, 1963, in accordance with the standard specifications and requirements of the		
13. Port of Shipment	Act.		
14. Remarks	for Export Inspection Agency Signature Name Designation		
	Place Date		
	(Seal)		