CERTIFICATION SCHEME FOR FRUIT PRODUCTS (CSFP)



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1. INTRODUCTION

- 1.1. Export Inspection Council of India (EIC), the official certifying body of the Govt. of India for exports was set up under the Export (Quality Control and Inspection) Act, 1963 which was enacted to ensure the quality of export products through quality control and inspection.
- 1.2. For the purposes of development of export trade of India and to certify the quality of fruit products, the Government of India, Ministry of Commerce & Industry, vide Order & Notification No. S.O.1420 dated 20.05.1978 notified fruit products shall be subject to quality control and inspection prior to export. The types of Quality Control and Inspection which shall be applied to such fruit products prior to export shall be in accordance with the Export of Fruit Products (Quality Control and Inspection) Rules, 1978 published in the Gazette of India, Part II, Section 3, Sub-section (ii) vide notification number S.O. 1421 dated 20.05.1978 and as amended vide notification number S.O. 1627(E) dated 14.07.2011.
- 1.3. In order to facilitate the smooth functioning of the export from India and to certify quality of fruits products, a certification scheme has been developed. This scheme allows for two systems of inspection & certification, namely i) Consignment Wise Inspection (CWI) System and ii) Food Safety Management Based Certification (FSMSC) System.

2. SCOPE

The scheme covers all fruit products as defined under section 3 (iii) of Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and given below:

- 1. Synthetic beverages, syrups and sharbats;
- 2. Vinegar, whether brewed or synthetic;
- 3. Pickles;
- 4. Dehydrated fruits and vegetables;
- 5. Squashes, crushes, cordial, barley water, barreled juice and ready-to-serve beverage, fruit nectar or any other beverages containing fruit juices or fruit pulp;
- 6. James, jellies and marmalades;
- 7. Tomato products, ketchup and sauce;
- 8. Preserved, candied and crystallized fruits and peels;
- 9. Chatneys:
- 10. Canned and bottled fruits, juices and pulp;
- 11. Canned and bottled vegetables;
- 12. Frozen fruits and vegetables;
- 13. Aerated waters containing fruit juice and pulp;
- 14. Fruit cereal flakes; and
- 15. Any other unspecified item related to fruits or vegetables.

3. CONSIGNMENT WISE INSPECTION (CWI) SYSTEM

3.1 General

Under the consignment wise inspection (CWI), the export consignments shall be inspected by Export Inspection Agencies (EIA) prior to dispatch. Under this system, samples are drawn, as per approved sampling plans, inspected for verifying the conformity of the consignment to the standards of the importing country or Codex standards or standards required by the buyer subject to these being not lower than those of the importing country. In case none of these standards exist, testing can be done as per the standards laid down for the fruit product in Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011. Tests will be carried out in the EIA laboratories or any other approved laboratory. The certificate of inspection will be issued by Export Inspection Agencies only after the consignments clear the field inspection as well as the relevant laboratory tests.

3.2 Criteria for conformity / basis of inspection

- Implementing GHP/GMP at all stages of production, Processing, Packaging or Storage, as applicable.
- Product conforming to importing country's requirement/Codex requirement/buyer's requirement/standards if not less than the importing country's requirement/ relevant Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011.

3.3 Packing

The commodity intended for export shall be packed in food grade packing material with following information given on cartons:

- 1) Name & address of the exporter
- 2) Variety & grade (if any)
- 3) Lot No.
- 4) Gross mass & net mass
- 5) Country of Origin
- 6) Shipping Mark
- 7) EIC/EIA Logo

3.4. Procedure to be followed

3.4.1 **Notice of Inspection**

- 3.4.1.1 An exporter intending to avail this certification is required to submit "Application for Inspection under CWI System", in duplicate as per proforma given at **Annexure-I**, along with a bank draft for the required fee, copies of invoice, and the purchase order along with contractual specification, if any, as well as the relevant standard(s) of the importing country, to the nearest office the Export Inspection Agency (EIA).
- 3.4.1.2 The Application for Inspection under CWI System need to be given by the exporter to the concerned EIA,
 - a) before *three working days* if the inspection is to be carried out at the establishment situated at the same station where the office of the Export Inspection Agency is located, and
 - b) before *seven working days* if the inspection is to be carried out at the establishment, which is not situated at the same station where the office of the Export Inspection Agency is located.

3.4.2 **Place of inspection**

The inspection will be carried out by Export Inspection Agency either at the port of shipment or at any premises of exporter, provided adequate facilities for the inspection exist therein. It will be the responsibility of the exporter to provide all the facilities for inspection. In addition to the inspection at the premises, the Agency will have the right to exercise such supervision of the inspected consignments at any place of storage, in transit or at the port before the actual shipment, including drawl of samples for laboratory analysis, as it may deem fit.

3.4.3 Procedure of inspection

- 3.4.3.1 On receipt of the Application for Inspection under the CWI System, the Export Inspection Agency will depute an officer to inspect the consignment and draw samples for laboratory examination. The officer deputed for inspection shall verify the consignment physically to ensure the export worthiness of the same and assess the adequacy or otherwise of the sanitary and hygienic condition of storage.
- 3.4.3.2 The selection of packages/cartons for inspection will be done at random. For the purpose of drawing samples, the inspection officer will select the bags according to the method described in *IS 4905: 1968* (*Method of Random Sampling*), *IS 2: 1960* (*Rules of Rounding Off numerical Values*) and Sampling Method of Commodity (intend to export) as per the Indian standards.
- 3.4.3.3 The samples drawn as per 3.4.3.2 above will be mixed homogenously which will be divided into three parts and filled in sterile sample container made of suitable food grade material. Sample container will be sealed using lead seal and sealing pliers bearing EIC monogram as a mark of identification of the sampled bags and one sample may

transported to the laboratory in cold chain/ambient condition, as per product requirement, along with the laboratory intimation form (**Annexure II**), duly filled in. Out of remaining two samples one shall be kept at concerned EIA as "reference sample" and other sample is given to exporter as "exporter's sample'. In case of dispute(s), if any over the test results, retesting can be allowed using the 'reference sample', for which the exporter shall submit a written request and also pay the requisite testing charges to the concerned EIA.

3.4.3.4 On completion of inspection, sealing and drawl of samples, the inspecting officer will prepare a *Field Inspection Report* (FIR) in respect of each consignment (**Annexure III**) inspected.

3.4.4 Testing of samples in the laboratory

The samples received in the laboratory will be analysed for different parameters mentioned in the laboratory intimation format, which shall be based on standards of the importing country or Codex standards or standards required by a buyer subject to these being not lower than those of the importing country. In case none of the standards exist, testing can be done as per the standards laid down for the fruit product in Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011. Lab report will be submitted to EIA. Laboratory testing charges will have to be borne by the applicant (exporter/processor).

3.4.5 Certificate of inspection

3.4.5.1 Export Inspection Agency on satisfying itself that the consignment of the fruit products conforms to the standard specifications recognized for the purpose on the basis of inspection and testing carried out in the manner laid down by the Council, will issue the "Certificate of Inspection" as per **Annexure IV** declaring such consignment of the fruit products is exportworthy. The first two copies of the certificates will be given to the exporter, third copy sent to Export Inspection Council, New Delhi and the fourth copy retained by the Agency for its official records.

Provided that if the Agency is not satisfied, it shall refuse to issue the certificate to the exporter and communicate such refusal in writing as per **Annexure V** within a period of ten days from the date of inspection along with reasons therefore.

3.4.5.2 Validity of certificate of inspection

The inspection certificate shall be valid for a period of forty five days.

3.4.6 Issuance of health certificate & attestation

The EIA shall issue health certificate based on reports (given below) of the unit, in the format given at **Annexure-VI** or any other format certifying additional condition, if any, based on importing country's requirement. Health Certificate may be issued on conformity of satisfactory results of:

- Laboratory test(s) conforming to the parameters described in the standard together with microbiological tests (if applicable).
- Laboratory test(s) for the additional parameters to be indicated in the health certificate clearly indicating about compliance of the consignment as per the requirement of importing country/codex.
- Field inspection report (FIR).

4 FOOD SAFETY MANAGEMENT SYSTEM BASED CERTIFICATION SYSTEM

4.1 Criteria for conformity/ basis of certification

- It shall be the primary responsibility of the exporter to ensure that the Fruit Products intended for export is prepared, processed and preserved at all stages of production, storage and transport based on Good Manufacturing Practices (GMP) and Good Hygienic Practices (GHP) and the fruit products intended to export conforms to the standard specification recognised under the Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and any other restrictions imposed by the Central Government or, as the case may be, the State Government in respect to commercial, environmental or conservation measures, from time to time.
- Product conforming to importing country's requirement/Codex requirement/ buyer's requirement if not less than those of the importing country or relevant Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011, as applicable.

4.2 Procedure for application for approval under FSMSC system

- 4.2.1 The exporter intending to export Fruit Products shall apply in writing in the format given at **Annexure VII**, in triplicate, along with necessary documents, to the nearest office of the Export Inspection Agency for approval of its establishment including their facility to process Fruit Products for exports.
- 4.2.2 The prescribed fee of Rs. 5,000/- for approval shall also be paid by the applicant by way of Demand Draft drawn in favour of the concerned EIA.
- 4.2.3 The application shall be accompanied by the following documents:

- a) Brief description of the product (s) as well as detail of processing.
- b) Operation manual / HACCP manual (if existing), including Sanitary Standard Operating Procedures (GMP/GHP broadly as per Codex guidelines) and an organisational chart.
- c) In the case of establishments meant for export to the EU, attested/certified copy of test report from EIA lab/EIC approved lab in respect of water complying with EC directive No.98/83/EC dated 3.11.1998 used during processing activities.(not later than 6 months). However, in the case of establishments meant for export to countries other than EU, the water needs to be tested as per IS: 4251, not later than 6 months. (Other than radiological parameters) from EIA Lab/EIC approved laboratory.
- d) Layout plan of the establishment in A-4 size paper.
- e) Process flow chart.
- f) Plumbing diagram.
- g) List of machineries involved in manufacturing.
- h) Testing facilities in establishment
- i) Certified copies of documents proving legal identity of the applicant's establishment and scope of their operations.
- j) Certified copy of lease agreement for the premises and building, where necessary.
- k) Bio-data of the technologist(s)/ chemists working in the establishment.
- 1) Certified copy of valid License granted to establishment under Food Safety and Standards Act, 2006.

4.3. Processing the application for approval

- 4.3.1 The application received from the applicant shall be scrutinised and the discrepancies /shortcomings observed shall be immediately communicated to the applicant for rectification by EIAs.
- 4.3.2 The application, complete in all respects, shall be forwarded to the Convenor of the Inter-Departmental Panel (IDP) for arranging assessment of the unit. Convenor IDP shall be an officer of EIA, not below the rank of Deputy Director nominated by the Joint Director, EIA.
- 4.3.3 The Convener- IDP shall ensure that assessment of applicant's establishment by IDP is carried out within 15 days of receipt of their application complete in all respect.
- 4.3.4 Applicant establishment will bear travel, boarding and lodging expenses of all IDP members.
- 4.3.5 The Inter-Departmental Panel shall consist of at least *two members* to include representatives of EIC, FSSAI, MoA, APEDA or any suitable technical expert from those empanelled for the purpose having sound expertise on the fruit products. The composition and size of the IDP shall however depend on the size of the establishment to be assessed.

While constituting the IDP, the EIAs shall keep in view that there is no conflict of interests with any member having direct or indirect dealings with the applicant's establishment.

- 4.3.6 The IDP shall submit its report as per the format given at **Annexure VIII** to the EIA-Head, within 3 days of completion of visit to the applicant's establishment. The recommendations of the IDP shall clearly state whether the establishment is to be approved or not.
- 4.3.7 In case the establishment is recommended for approval by the IDP and its recommendation is accepted, the EIA- Head, shall arrange to take the following actions:
 - a) Allot an approval number to the establishment. The approval number shall be unique for each establishment based on the following numbering system:

S No.	Agency	Approval No
1	EIA-Mumbai	CSFP – 1 - No. / year of approval
2	EIA-Kolkata	CSFP – 2 - No. / year of approval
3	EIA-Cochin	CSFP – 3 - No. / year of approval
4	EIA-Delhi	CSFP – 4 - No. / year of approval
5	EIA-Chennai	CSFP – 5 - No. / year of approval

(No. shall be allotment in serial order ie. 001,002.....)

- b) Issue a letter of approval to the establishment as per format at **Annexure–IX** with a copy to EIC with necessary information to issue Certificate of Approval as **Annexure–X**.
- c) Open a file for each of the approved establishment in 3 parts as follows.
 - Part A Application for approval/renewal in original & related correspondence.
 - Part B -- Monitoring file containing monitoring reports of unit & test report (if any)
 - Part C -- Finance file & Health/Inspection certificate file.

This file will bear number CSFP -- followed by EIA No. and the approval number of the plant (for example CSFP-1-- 001 (part A) and year of approval.

- 4.3.8 In case, the IDP does not recommend for approval, EIA-Head, shall intimate the rejection including the reasons for which applicant's establishment was not considered fit for approval through a letter as per **Annexure-XI** to the applicant, within 7 days of the receipt of the IDP's report.
- 4.4 Procedure to be followed in case the approved processing establishment that temporarily suspends its production.

- 4.4.1 When an approved establishment decides to suspends its processing activities temporarily for a period exceeding 30 days for reasons such as:
 - (i) general repairs / routine maintenance
 - (ii) improving their hygiene and sanitary conditions
 - (iii) identifying the cause of contamination and taking corrective action to prevent recurrence
 - (iv) major alteration/construction work etc.
 - (v) any other activities, which may result in change in production flow or scope for contamination of product/water etc
- 4.4.2 The processing establishment shall intimate the date from which it intends to suspend its operation, the purpose and the probable date by which it intends to resume production.
- 4.4.3 On receipt of the intimation, EIA may discontinue monitoring visits to the establishment. The establishment shall not commence production for export without intimating EIA in advance.

4.5 Validity of approval

The validity of Certificate of Approval shall be for a period of *two years* from the date of issue of the letter of approval by the EIA subject to the condition that the establishment continues to meet the requirements laid down under Certification Scheme for Fruit Products (CSFP) and hold valid FSSAI license. In the event of cancellation/suspension of FSSAI's license for the establishment, EIC's certificate of approval for the establishment will stand automatically cancelled/ suspended.

4.6 PROCEDURE FOR APPROVAL OF ADDITIONAL FACILITIES/ ACTIVITIES OF APPROVED ESTABLISHMENT

- 4.6.1 The approved establishments seeking approval of additional facilities/activities shall submit their application in the prescribed format placed at **Annexure XII** in duplicate along with relevant documents as mentioned in the application form to the controlling local office of the Export Inspection Agency and also with the application fee as prescribed in clause 5.
- 4.6.2 Application(s) received shall be scrutinised and the discrepancies / shortcomings observed shall be immediately communicated to the applicant for rectification. In case of the approval of additional processing activity, the revised HACCP plan addressing the new activity shall be submitted to the EIA concerned along with the process flow chart for verification. Adequacy audit of the HACCP manual with respect to the additional activities shall be done by EIA officer(s) authorized by the In-charge of the Agency.
- 4.6.3 Applications complete in all respect shall be forwarded to the Head office of EIA. The Incharge of the Agency shall decide whether the assessment of the establishment to be

carried out by the IDP or by the In-charge of food scheme / EIA official, depending upon the nature of additional facility/activity requested for approval.

- 4.6.4 The Convener-IDP/In-charge of Food Scheme shall ensure that assessment of the additional facility/activity of applicant establishment is carried out within fifteen working days of receipt of their application complete in all respect.
- 4.6.5 The prescribed Assessment Report Format placed at **Annexure XIIA** shall be used for reporting the observations.
- 4.6.6 In case any major or serious deficiencies are observed during assessment, these shall be brought to the notice of the establishment through the NCR (Annexure XVA) for taking corrective action within an agreed time period, maximum of one month. The rectifications conducted by the establishment are verified by either the IDP or by the Convenor of the IDP/ EIA official as may be decided by the Incharge of Agency concerned. The report and recommendations shall be submitted to the In-charge of the EIA concerned within three working days of completion of the assessment of the applicant's establishment. The recommendations shall clearly state whether the additional facility/activity is recommended for approval or not.
- 4.6.7 The In-charge of the EIA concerned shall examine the assessment report of the IDP/In-charge of the Food Scheme.
- 4.6.8 In case the IDP/In-charge of the Food scheme/ EIA official recommends the additional facilities/activities for approval, the In-charge of EIA shall approve the additional facility/activity and inform the unit concerned within three working days of the receipt of the assessment report.
- 4.6.9 In case the IDP/In-charge of the Food Scheme/senior EIA official does not recommend approval, the In-charge of the EIA concerned shall convey to the applicant, within seven working days of the receipt of the IDP report, the reasons for which the additional facilities/activities of the establishment have not been approved.

Note: In case, the processor wants to incorporate the additional process activities in the certificate of approval, the original certificate of approval issued earlier shall be submitted to EIA for incorporation of the new process activities.

4.7 Renewal of approval of approved establishments

4.7.1 The approved establishment seeking renewal of approval shall submit an application at least 60 days before expiry of the earlier approval to the concerned EIA in the format prescribed at **Annexure-XIII** along with the other concerned documents and application fee of Rs. 5,000/- by way of demand draft drawn in favour of the EIA concerned.

4.7.2 The application received shall be processed as per the procedure given from Clause 4.1 to 4.3 for renewal of approval of the approved establishment and the IDP's report shall be submitted in the format given at **Annexure VIII.**

4.8 Approval of Technologist

- 4.8.1 The Inter Departmental Panel (IDP) shall grant the approval of Technologist(s) only after satisfactory assessment. For this purpose, an individual intending to get approval as a Technologist shall submit an application in duplicate, as per the format given at **Annexure XIV** along with fee as prescribed in clause 7, to the controlling office of EIA.
- 4.8.2 The Head office of EIA shall arrange assessment of the Technologist by the IDP, constituted as per clause 4.3.5, who shall submit the report as per the format given at **Annexure XIVA.** On approval of Technologist, a certificate of approval shall be issued as per the prescribed format placed at **Annexure XIVB** by the EIA concerned.
- 4.8.3 The approval granted to the Technologist is valid for two years from the date of approval and after two years the Technologist shall apply afresh to the controlling office of EIA along with the required assessment fee as prescribed in clause 7, for re-assessment of the Technologist by the IDP.
- 4.8.4 In case an approved Technologist of an establishment shifts to another processor, there shall be no need for fresh assessment. The processor shall inform the EIA of any change in technologist.

4.9 Monitoring and control

4.9.1 Monitoring by establishment

- 4.9.1.1 It is the primary responsibility of the exporter or establishment to ensure compliance to the requirements and to ensure safety and wholesomeness of the product based on HACCP principles, Good Manufacturing Practices (GMP) & Good Hygienic Practices (GHP) as per standards given in **Appendix A.**
- 4.9.1.2 The exporter or establishment shall exercise all controls required as per requirements and maintain consumer records thereof in respect of the following broad areas.
 - Hygienic requirements relating to the premises
 - Structure and layout.
 - Pest control (Prevention, extermination, use of chemicals).
 - Maintenance
 - Cleaning and sanitation
 - Personnel hygienic
 - Rest rooms

- Water management
- Chemicals
- Lighting and ventilation
- Waste disposal including effluent treatment
- Good Manufacturing Practices (GMP)
- Packing
- 4.9.1.3 The exporter or establishment shall ensure compliance of the product as per the standards of the importing country or Codex standards or standards required by a buyer subject to these being not lower than those of the importing country. In case none of the standards exist, standards as per Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011, as applicable.
- 4.9.1.4 Routine laboratory testing of process control samples/finished product samples/sanitation control samples shall be carried out in the laboratory of the processing establishment or in any approved laboratory.
- 4.9.1.5 The exporter or establishment shall exercise suitable control on quality of the incoming raw material in their premises. In addition the exporter or establishment shall take care of the quality of packing material used, equipments and general sanitary and hygienic conditions in the establishment.
- 4.9.1.6 "Q mark" on the packages- The exporter or establishment may use Q Mark on packages as per the following pattern given below together with approval number (in center):



4.10 OFFICIAL CONTROL BY THE COMPETENT AUTHORITY

Strict confidentiality shall be maintained in all the official control visits and the establishments should not be given prior information about the visit. The visits shall be conducted unforeseen and unexpected. For proper official control, a three-tier surveillance system will be followed as per details given below:

4.10.1 Monitoring by EIA officials

4.10.1.1 EIA officials shall carry out periodic monitoring of the fruit product processing establishments to ensure that

- i.All the approved facilities are being maintained by the establishment as per requirements
- ii.All the regulatory requirements and those specified by the importing countries are being complied with and
- iii. The products processed in the establishment conform to specification.
- 4.10.1.2 An officer of the level of Assistant Director / Technical Officer, authorised by the controlling officer shall carry out monitoring.
- 4.10.1.3 The monitoring officials shall verify the own checks system adopted by the unit at all stages of production starting from raw material reception to final despatch of the consignment, for which it is essential that unit shall have production at the time of visits. If there is no production in the unit at the time of visit, the processing activity of the unit shall be assessed during subsequent visit.

4.10.1.4 Frequency of monitoring of fruit product establishments:

On initial approval of establishments, monitoring visits shall be carried out once in a month. If the performance of the establishment is satisfactory for a year and in the absence of any foreign rejection/complaint, the frequency of monitoring shall be reduced to once in two months.

After satisfactory performance for further one year on the basis of surveillance visits and in the absence of foreign rejection/complaint, the frequency of monitoring shall be reduced to once in three months.

When the establishments have not exported for at least for at least 6 months, the frequency of monitoring visits and supervisory visits by EIA shall be once in 6 months and once in a year respectively.

In case, at any stage, non-satisfactory performance on account of any major deficiency is observed during monitoring, the monitoring frequency shall be increased to once in a month. The performance of the unit, whose monitoring frequency has been increased to once in a month on account of non-satisfactory performance, shall be reviewed after **one year**. If the performance of the unit during one year is found satisfactory and if there is no foreign rejection/complaint during the period, the frequency of monitoring shall be reduced to once in two months. Further review of frequency of monitoring shall be done after a year as per the above procedure. The responsibility for periodical review of performance of units and submission recommendations to the in-charge of EIA shall be that of the controlling field office/ sub office of EIA. The re-fixation of monitoring frequency shall be done by the in-charge of the Agency. Each EIA shall maintain office-wise records showing name, approval number and frequency of monitoring.

4.10.1.5 Areas of monitoring

The monitoring shall broadly focus on: -

- Facility checks: to ensure that all the approved facilities are being maintained by the unit. This also includes verification of sanitary and hygienic conditions prevalent at all sections of the unit.
- *Verification of traceability*: This includes the verification of records maintained by the unit to ensure traceability of products.
- *Verification of compliance to the GMP and GHP* to ensure that the unit has complied with the GMP/GHP requirements and also controls exercised by the unit are adequate and effective.
- Verification of testing and lab practices:- to ensure that the sampling procedures and test
 methods adopted by the establishment are adequate and reliable. This includes good lab
 practices followed in in-house lab of the unit, effectiveness of lab chemicals, reliability of
 testing etc.
- *Verification of records*:- to ensure that the records maintained by the unit are in order and cover all the controls exercised by the unit.
- *Fraud control:* to ensure that the unit is not violating the laid down norms. This includes violations with respect to export of fruit products processed in un-authorised places, storages of fruit products from other establishments without prior permission, misuse of CFE, improper labelling, exceeding capacity limits etc.
- *Drawl of official samples*:- to ensure the wholesomeness of the products and effectiveness of cleaning and sanitation. This includes drawl of sanitary samples, samples for testing microbial parameters, organoleptic checks etc. and residual parameters, whenever required.

4.10.1.6 Reporting system

After completing the monitoring, the report shall be prepared in the Monitoring Report Pro-forma (**Annexure XV**). The reports shall be submitted to the controlling office of EIA within three working days of the visit along with Non Conformity Report (NCR) as per **Annexure XVA** and Suggestions for Improvement (**Annexure XVB**), if any.

Sub Office shall send a copy of Monitoring Report, test report, NCR and Suggestion Report to HO on monthly basis for all the establishments. In case of failure of the samples, it shall be intimated to the processor. Test reports can also be given to the processor if specific requests have been made for the same.

Formats of Non Conformity Report (NCR) and Suggestion Report are placed at **Annexure XVA** and **Annexure XVB** respectively. This format shall be used during monitoring visits/supervisory visits as well as in other surveillance visits.

Non-conformities observed during the surveillance visits shall be recorded in the NCR and shall be provided to the establishment for taking corrective action/rectification of

deficiencies within an agreed time period, which is determined, based on gravity of the deficiencies. The monitoring official shall also mention in the NCR, the earlier deficiencies which are not rectified by the unit. The monitoring report along with the copy of NCR shall be submitted to the controlling officer of the sub-office or to the Deputy Director (In-charge) of Food Division/Scheme within three working days for scrutiny, acceptance and follow up action.

In case of sub-office, copy of the Monitoring Visit Reports along with relevant laboratory analysis reports shall be sent to EIA-HO for records.

4.10.2 Supervisory visit

Supervisory visit shall be carried out by an officer of the level of Deputy Director and above from the Agency concerned having adequate experience in operation of Food Scheme. The frequency of supervisory visits shall be once in six months.

The Supervisory visit shall be conducted for

- 1. checking the documentation and compliance of the requirements of the EC Directives in case of EU approved units and GOI Notifications,
- 2. performance of the monitoring visits carried out by the monitoring officers.
- 3. performance of the tasks carried out by the approved technologist (s)

Samples if any, drawn during such visits shall be sent to the laboratories of Agency concerned. Test report shall be made available within one week. The report of supervisory visit shall be submitted within three working days to the In-charge of the Agency concerned.

In addition, the availability of water test reports from EIA laboratory or EIC approved laboratory for complete testing as applicable shall be checked

The pro-forma of Supervisory Visit Report is given at **Annexure XVI**

A copy of each Supervisory Visit Report shall be maintained in the files of Export Inspection Agency HO as well as controlling sub-office.

4.10.3 Corporate Audit

Audit of each Agency will be carried out at the frequency of at least once in a year. The main objective of the corporate audit is to ensure uniform implementation of the rules and regulations issued by the Competent Authority and shall comprise:-

- Examination of records of processor maintained by the Agency like reports of visits, lab reports, approval/renewal of approval etc.
- Visit by the audit team to at least 10% of the approved establishments, subject to a minimum of one.
- The audit team shall comprise of at least two officers from the other Agency (ies) and/or EIC, of the level of Deputy Director having adequate experience in operation of Food Scheme or in unavoidable circumstances, senior Assistant Director having adequate

experience in operation of specific Food Scheme, as nominated by Director (I&QC). If required, experts from outside can also be included in the corporate audit team. The report of audit shall be submitted to Director (I&QC) as per format specified at **Annexure XVII.**

4.11 GUIDELINES FOR DEALING WITH UNSATISFACTORY MONITORING OR OTHER VISIT REPORTS AND / OR TEST REPORTS AND VIOLATIONS

4.11.1 Deficiencies.

- a) The deficiencies, which do not affect the wholesomeness (food safety) of the fruit product, shall be considered as minor deficiencies and those which affect the safety of the fruit product shall be considered as major deficiencies.
- b) A number of minor deficiencies or repeated minor deficiencies indicating a system failure would also be treated as major deficiency.

4.11.2 Actions to be taken in case of deficiencies observed

- 4.11.2.1 In case of minor deficiencies observed during the visit, the non-conformities shall be communicated to the processor through the NCR and EIA officer shall verify the corrective actions taken by the processor, during the subsequent visit. However, if the processor fails to rectify the defects within the agreed time period, then the action specified at 4.11.2.2 shall be followed.
- 4.11.2.2 In case of major deficiencies observed during the visits, the explanation of the processor may be called with time frame for rectification. Further, any one or more of the following actions may be taken depending on the nature of deficiencies, with approval of the Director, EIC.
 - (i) The processor may be placed under consignment-wise inspection until the rectification is carried out and verified to EIAs satisfaction by an on-site visit by Deputy Director level officer.
 - (ii) The processor may be advised to suspend production and export until rectification is carried out and verified by an on-site visit by Deputy Director level Officer. However, during the suspension period production may be permitted if requested by the processor, in un-avoidable circumstances with the approval of the Competent Authority under the supervision of an EIA Officer for which fee applicable for deputation of an officer has to be paid by the processor as per clause 5, to the EIA concerned.
 - Revocation of suspension, if required as per (ii) above, shall be done with due approval of Director (I &QC).

4.11.3 Action against violations

In case of violations, such as (i) misuse of Certificates for Export (CFE) (ii) Storing of fruit products at un-authorised premises (iii) Non-payment of monitoring fee (iv)

processing of fruit products in unauthorised establishments (v) major failure in meeting GMP/GHP/HACCP etc., have been detected, the following penalties shall be imposed on the defaulting unit by the Competent Authority with due approval of the Director (I&OC).

- a. A show cause notice shall be issued by the EIA to the unit, for which the unit has to submit a reply within one week along with a statement of stock declared as on date. Meanwhile, the Competent Authority would suspend the Export production of the fruit products in the establishment from the date of the issuance of the letter. No production is allowed during that period. However, stock in hand may be allowed to be exported in special cases after due consideration with the written permission of the C.A.
- b. If the same violation is observed for a second time in the same unit, the unit would be suspended from production and exports for a period of three months.
- c. If the same violation is reported for a third time or more than two malpractices reported in a period of six months, Competent Authority may withdraw the approval granted to the unit.
- d. When the show cause notice is issued by the EIA, processor may contact the competent authority, if he/she wishes so, to explain his/her side.

4.12 Issuance of certificate of inspection

The approved establishment shall issue "Certificate of Inspection" for every export consignment. Blank Certificates books may be obtained from the concerned Export Inspection Agency at a cost of Rs.20/-. EIAs will issue blank certificate forms (format attached at **Annexure-IV**) to the approved establishment on demand, subjected to availability and upon the establishment meeting the eligibility conditions for receiving the same.

4.13 Validity of certificate of inspection

The inspection certificate shall be valid for a period of forty five days.

4.14 Issuance of health certificate & attestation

The EIA shall issue health certificate based on continuous satisfactory performance of the establishment, in the format given at **Annexure-VI** or any other format certifying additional conditions based on importing country's requirement, on request by the processor subject to the submission of the following documents

- Copy of the Certificate of Inspection for the concerned consignment issued by the processor
- Testing data of the parameters described in standard.

• Laboratory test reports for the additional parameters to be included in the health certificate clearly indicating the compliance of the consignment as per the requirement(s) of importing country/codex.

A fee of Rs. 100/- will be charged for each health certificate.

5 FEE STRUCTURE

5.1 The prescribed fee shall be paid in the form of Demand draft / banker's cheque in favour of Export Inspection Agency concerned or through the deposit account held at the Export Inspection Agency concerned as applicable.

minimum of Rs. 500/- per consignment of fruit products 5. Countersigning of Certificate for Export (CFE) for Merchant Exporter 6. Consignment-wise Inspection on account of official @ 0.4% of the FOB value subject to control minimum of Rs. 500/- per consignment of FoB value subject to control.	Sl.	Activity	Fee (in Rs.)
3. Application for approval / renewal of approval of Technologist 4. Monitoring fee under FSMSCS (a) 0.2% of FOB value subject to minimum of Rs. 500/- per consignment of fruit products 5. Countersigning of Certificate for Export (CFE) for Merchant Exporter 6. Consignment-wise Inspection on account of official control (a) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products - Testing charges 7. Issue of Health Certificate 8. Issuance of corrigendum or addendum or clarification to Health Certificate 9. Issuance of Health Certificate in Foreign Language other than English 10. Verification of corrective actions/measures taken by the establishment on account of complaints or major deficiencies 11. Deputation of an officer to verify reprocessing /rectification of deficiencies on account of complaints or major deficiencies 12. Visit for additional monitoring / drawing samples for testing on account of complaint for importing countries 13. Drawing samples at the request of the processor Rs.2000/- per man-day			Rs.5000/- along with application
Technologist 4. Monitoring fee under FSMSCS (a) 0.2% of FOB value subject to minimum of Rs. 500/- per consignment of fruit products 5. Countersigning of Certificate for Export (CFE) for Merchant Exporter 6. Consignment-wise Inspection on account of official control (a) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (a) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (a) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (b) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (c) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per consignment of fruit products (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 500/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (e) 0.4% of the FOB value subject to minimum of Rs. 2000/- per man-ducts (2.	Application for approval of additional activity / facility	Rs.5000/-
minimum of Rs. 500/- per consignment of fruit products 5. Countersigning of Certificate for Export (CFE) for Merchant Exporter 6. Consignment-wise Inspection on account of official control	3.		Rs.2000/-
Merchant Exporter 6. Consignment-wise Inspection on account of official control control minimum of Rs. 500/- pe consignment of fruit products - Testing charges 7. Issue of Health Certificate Rs.100/- Rs.100/- Rs.100/- Rs.100/- Perconsignment of fruit products - Testing charges 7. Issuance of corrigendum or addendum or clarification to Health Certificate 9. Issuance of Health Certificate in Foreign Language other than English 10. Verification of corrective actions/measures taken by the establishment on account of complaints or major deficiencies 11. Deputation of an officer to verify reprocessing /rectification of deficiencies on account of complaints or major deficiencies 12. Visit for additional monitoring / drawing samples for testing on account of complaint for importing countries 13. Drawing samples at the request of the processor Rs.2000/- per man-day	4.	Monitoring fee under FSMSCS	r
control minimum of Rs. 500/- per consignment of fruit products - Testing charges 7. Issue of Health Certificate Rs.100/- 8. Issuance of corrigendum or addendum or clarification to Health Certificate 9. Issuance of Health Certificate in Foreign Language other than English 10. Verification of corrective actions/measures taken by the establishment on account of complaints or major deficiencies 11. Deputation of an officer to verify reprocessing / rectification of deficiencies on account of complaints or major deficiencies 12. Visit for additional monitoring / drawing samples for testing on account of complaint for importing countries 13. Drawing samples at the request of the processor Rs.2000/- per man-day	5.		Rs.100/- as Service Charge
8. Issuance of corrigendum or addendum or clarification to Health Certificate 9. Issuance of Health Certificate in Foreign Language other than English 10. Verification of corrective actions/measures taken by the establishment on account of complaints or major deficiencies 11. Deputation of an officer to verify reprocessing /rectification of deficiencies on account of complaints or major deficiencies 12. Visit for additional monitoring / drawing samples for testing on account of complaint for importing countries 13. Drawing samples at the request of the processor Rs.100/- + other actual expenses Rs.2000/- per man-day	6.		consignment of fruit products +
Health Certificate 9. Issuance of Health Certificate in Foreign Language other than English 10. Verification of corrective actions/measures taken by the establishment on account of complaints or major deficiencies 11. Deputation of an officer to verify reprocessing / rectification of deficiencies on account of complaints or major deficiencies 12. Visit for additional monitoring / drawing samples for testing on account of complaint for importing countries 13. Drawing samples at the request of the processor Rs.2000/- per man-day	7.	Issue of Health Certificate	Rs.100/-
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testing on account of complaint for importing countries charges 13. Drawing samples at the request of the processor Rs.2000/- per man-day	11.	/rectification of deficiencies on account of complaints or	Rs.2000/- per man-day
13. Drawing samples at the request of the processor Rs.2000/- per man-day	12.	• • • •	
14. Certificate for Export (CFE) blanks Rs.20/- per set	13.	Drawing samples at the request of the processor	Rs.2000/- per man-day
	14.	Certificate for Export (CFE) blanks	Rs.20/- per set

5.2 Mode of payment

Every approved establishment must have a passbook with deposit account, operating with EIAs to debit inspection fee. No blank form of Certificate of Inspection shall be issued to the approved establishment unless there is a minimum balance in the passbook of the processing establishment.

6. PROCEDURE TO BE FOLLOWED FOR COMPLAINTS RECEIVED FROM IMPORTING COUNTRIES

6.1 General

When a complaint is received from the importing country or a consignment of fruit product is detained or specific control measures are imposed by the importing countries on food safety grounds such as product contamination with pathogenic micro-organisms or with residues (antibiotic, pesticides, etc.) or any complaint due to failure in quality parameters, the following procedure shall be adopted in order to prevent recurrence and deal with the rejected consignment.

6.2 In case of receipt of information directly by the exporter regarding rejection of the cargo by overseas health authorities in any importing country, the exporter shall inform the EIA concerned immediately with a copy to Export Inspection Council of India (in case of Merchant exporter, a copy of the communication will also be sent to the manufacturer/processor).

In case of receipt of complaint at EIC it shall immediately be referred to the EIA concerned. EIC may simultaneously seek complete details from the complainant.

- 6.3 The processing unit shall immediately be placed 'on alert' by the EIA concerned, which will mean
 - frequency of monitoring visit shall be increased to two visits/month.
 - In case the situation is due to in-process contamination or the situation is due to environmental contamination or use of prohibited substances etc. ten consecutive consignments shall be subjected to consignment-wise testing for the specific contaminant. For this purpose samples are drawn from all the batches of the consignment to make a composite sample. In case of rejection due to failure in quality parameters, next ten consignments are inspected for organoleptic factors, microbiological factors. The inspected consignments shall be allowed for export to EU or Non- EU, only after satisfactory test results of the EIA-laboratory or EIC approved laboratory for the specific parameter(s). However, if the consignment fails for any of the parameters tested, the consignment may be re-tested batch wise on request from the exporter/ manufacturer and only those batches, conforming to the specification for specific parameter(s) shall be allowed for export.

- The increased monitoring frequency shall be discontinued at a stage where the four consecutive monitoring visit reports and test reports are satisfactory.

Note: Charges as per clause No. 5 shall be paid by the processor for the every additional visit for monitoring/sampling for re-testing, if any. Cost of testing and retesting, if any, of ten consecutive consignments, shall also be borne by the processor.

- **6.4** EIA shall seek complete information in detail about the consignment in question from the processor as given below:
 - a) Full particulars of the consignment such as product name, quantity, batch no./grade list along with attested copies of related documents such as purchase order/ letter of credit, certificate for export, health certificate, bill of lading, test reports etc. and also source of raw materials used for processing and export details. (Details regarding prices need not be furnished by the exporter/processor).
 - b) Details of whereabouts of the consignment.
 - c) The particulars of fruit products held in stock.
 - d) If the processor has got the consignment in question, analysed independently or surveyed by an independent surveyor, in the country where it was detained, the copies of such test/survey reports shall be made available to the competent authority for examination.
 - e) Corrective action(s) proposed/taken by the processor to prevent recurrence of the problem.
- **6.5** EIA shall immediately arrange a visit by a panel of experts (within a week) to the processing unit for
 - Collection of information as required in **6.4** above, if the same has not been furnished in time.
 - Assessment of the processing establishment to determine the cause of specific contamination.

Assessment of the processing establishment shall be carried out by a team of two senior officers from EIA. During the assessment the following shall be checked:

- a) The implementation of HACCP with respect to the specific contaminant/contamination.
- b) The Controls to prevent specific contamination in the product and appropriate laboratory analysis for the verification of the same.
- c) The Corrective action(s) proposed/taken.

In addition, appropriate samples of swabs for sanitation and Hygiene control; raw material, water, feed, in-process product, finished product, etc., as applicable for cause of contamination may be drawn and tested in EIA laboratory /EIC approved laboratory.

Note: During assessment, it may be necessary to assess GMP and personal hygiene with specific reference to the cause of rejection. It may not be necessary to have a fresh assessment related to infrastructure facilities and other aspects of HACCP. Sanitation

and hygiene control samples, additives etc. need only to be tested in relation to the specific cause of rejection.

- 6.6 Based on the assessment, the team shall prepare a detailed report and submit to the Head Office of the EIA. This report shall contain the following information as appropriate and applicable to the specific contamination:
 - a) Details of checks/controls for the specific pathogen/contaminant on raw materials from different sources and subsequent follow-up action planned and carried out by the processor.
 - b) Disinfection methods, which are normally carried out in the unit to sanitise equipment/tools used in processing and in handling raw material following GMP.
 - c) Systems established in the unit to *ensure* hygienic conditions in various phases of processing fruit products.
 - d) Periodic checks and other controls affected by the unit after the knowledge of product contamination with scope to guarantee the hygienic condition.
 - e) Adequacy or otherwise of the checks, laboratory testing and other controls on raw materials, in-process products and finished products. Whether disinfectant level of water for various activities are properly maintained, checked at regular intervals and records are maintained. Whether the unit has conducted testing of water at the laid down frequency and records are maintained.
 - f) Whether or not the processing establishment is capable of producing safe fruit products.
 - g) Whether HACCP plan is adequate and HACCP-based procedures are in place as per plan
 - h) Findings on the possible reasons for complaint.

The Head office of EIA shall communicate the deficiencies, if any, observed during the assessment, to the processor in writing for remedial action.

6.7 Dealing with returned consignments

- **6.7.1** If the consignment has been brought back to India, it shall be stored in an approved storage. The processor shall inform the details of the storage of the consignment to the EIA concerned, which in turn shall be informed to EIC.
- **6.7.2** On receiving the above intimation the following actions shall be taken:
 - (a) The local office of EIA shall arrange to get the consignment inspected/tested for organoleptic factors, microbiological factors and chemical factors, as applicable. One composite sample each from every production batch shall be tested for the specific contaminant at two different laboratories. For this purpose, testing shall be done at EIA Laboratory or EIC approved laboratory. The results shall be communicated to the Agency Head Office. The charges for visit and testing shall be payable by the processor as per clause 5.

- (b) If all the samples tested from the brought back consignment show negative results for the specific contaminant(s), the In-charge of EIA concerned may take decision to release the consignment for export to the country other than the country/ union of countries where the consignment had been rejected.
 - **Note**: Export Inspection Council where considered necessary may inform results to MoCI as well as EC/importing country.
- (c) If any of the samples tested from the consignment brought back on account of food safety complaint shows positive results, the processor shall dispose of (reprocess or destroy) the consignment in a manner acceptable to In-charge of EIA concerned.
- (d) The schedule of reprocessing shall be furnished to the local Office of EIA by the processor for arranging supervision of reprocessing.
- (e) The processor shall offer the reprocessed consignment for inspection by EIA.
- (f) EIA shall inspect the reprocessed products batch-wise for all parameters.
- (g) The fee for EIA supervision with regard to reprocessing shall be as per clause 7,in addition to the charges towards consignment-wise inspection Testing fee shall be borne by the processor.
 - **Note:** Reprocessing is not applicable in case of rejection due to residues of prohibited substances, environmental contamination, etc.
- (h) If the reprocessed products are found export worthy on inspection, the lots/batches shall be allowed for export to countries other than the country or union of countries where it had been detained prior to its reprocessing.

Note: In the case of a sample from the returned consignment testing positive for residues, the batches testing positive will not be permitted for exports.

6.8 If the following points are satisfactory:

- a) The consignment if brought back, on account of the complaint and tested for the contaminant is found free of the contamination/ defects as evidenced by the test reports/ organoleptic reports.
- b) The assessment report indicates that the processing establishment has been maintaining proper hygienic conditions and implementing HACCP.
- c) The periodical monitoring conducted by EIA during the past three months indicates satisfactory hygienic conditions in the unit.
- d) Samples drawn during the assessment visit conforms to the requirements.

EIA shall put up the case with relevant papers/reports to the Director (I&QC) with a recommendation for taking up the matter with the foreign health authority for revoking their specific control measures/rapid alert, as the case may be. EIC may make the necessary recommendation to the foreign health authority through half yearly dossiers.

The EIA concerned shall reduce the number of monitoring visits to once in a month, provided at least four fortnightly monitoring visits have been carried out since 'On alert' was imposed. It may be noted that the unit shall continue to be 'On alert' even if

recommendation to foreign health authority as above is made, if any, and revocation of 'On alert' would be considered only after ten consecutive consignments have passed and monitoring/supervisory visits during the period are satisfactory. The 'On alert' imposed on the unit shall be revoked only after the approval of the Director (I&QC).

- **6.9** However, if any of the above points are unsatisfactory,
 - (i) The consignment, if brought back, is on testing found to be contaminated /defective
 - (ii) The assessment report indicates unsatisfactory hygienic conditions in the unit;
 - (iii)Samples drawn during assessment visit fail;
 - (a) Production and export to all countries shall be stopped till causes of contamination are properly identified and appropriate corrective actions are taken to prevent recurrence.
 - (b)Processor to show cause within ten days why the approval granted to the establishment may not be withdrawn in the light of the complaint and the findings.
- **6.9.1** Once the processor informs the EIA that corrective actions have been carried out, verification, of the corrective actions, shall be carried out by the EIA. The processor may be allowed to resume production for export only after satisfactory on-site verification of the rectifications of the deficiencies and approval of the Director (I&QC).
- **6.9.2** If the Competent Authority is not satisfied with the reply of the processor as above, or with the corrective action taken and verified as above, the approval granted to the establishment may be withdrawn.
- **6.9.3** After resumption of production, an officer, not below the rank of Technical Officer shall be deputed to such units for a minimum period of ten days extendable up to thirty days for continuous monitoring of the enforcement of various standards relating to the quality control, food hygiene and food safety. The cost of such deputation of EIA officers shall be charged to the units as per clause No. 5 (if working is more than one shift, all shifts should be covered at random).

Note: Superintendence as described above will be waived off in case of rejections due to residues, if the unit can prove that the rejection is not due to a cause identified in the processing unit.

- 6.9.4 After resumption of production, the next ten consecutive consignments shall be inspected by the EIA concerned. The consignment wise inspection shall be carried out till such time the ten consecutive consignments are cleared satisfactorily. The Cost of testing shall be borne by the processor. Based on the satisfactory test results, EIA shall allow the consignment produced by the establishment for export.
- **6.9.5** The unit shall be taken off from the "ON ALERT" list only after monitoring as per 8.9.3 and testing of consignments are found satisfactory.

Note: In specific cases, if decided by the Competent Authority, there may be deviation in the above procedure.

7. APPEAL

- Any applicant aggrieved by the decision of refusal of the Export Inspection Agency to grant an approval to establishment under clause (c) of sub-rule (2) or, as the case may be be, the issue certificate under clause (d) of sub-rule (3) of Notification No. S.O. 1627 (E) dated 14.07.2011, may within 10 days of the receipt of the communication of such refusal prefer an appeal which will be referred by the Agency to the Director (I&QC).
- 7.2 Central Government shall appoint a Panel of Experts consisting of not less than three but not more than seven persons, to consider such appeals. At least two thirds of the total membership of the panel of experts shall consist of non-officials and the quorum for the panel shall be three.
- 7.3 The appeal will be disposed of within fifteen days from its receipt. The decision of the Panel of Experts in such an appeal will be final.

8. POWER TO RELAX

In case any situation arises, which is not covered by the executive instructions, EIAs may make a suitable recommendation to EIC for decision by Director (I&QC).

APPENDIX - A

PRACTICES TO BE FOLLOWED BY "FSMSC" CERTIFIED EXPORT STABLISHMENTS

- **A.0** Exporter or Establishment shall comply the requirements, listed below for his processing /manufacturing Establishment, certified under food safety management system certification (FSMSC) system during processing and up to despatch of consignment.
- **A.1** *GMP/GHP as IS 15000 or Codex standards:* Manufacturing/processing establishment should apply the principles of Good Manufacturing Practices (GMP) and Good Hygienic Practices (GHP) as per Codex guidelines.
- **A.2** *HACCP as per Codex (preferable):* It is advisable for the processing establishments to align their processing system in accordance with HACCP Codex guidelines in order to ensure the safety and better acceptability of the fruit product when it reaches to the customer. However, in case they are exporting to any specific country, they are free to align HACCP to requirements of that country.
- **A.3** *Water testing:* Every processing establishment should get tested the water used in processing, at least, once in a year as per *IS 4251: 1967* (*Quality Tolerance for Water for Processed Food Industry*) (*Reaffirmed 1992*) and maintain records for verification. In case of European Community (EC) water testing may need to be done as per Council Directive 98/83/EC, dated 3rd November 1998.
- **A.4** *Documentation* & record keeping: Appropriate records of processing, production and distribution should be maintained and retained for a period that exceeds the shelf-life of the fruit product. List of some documents be maintained are given below.
 - a) Laboratory Test Reports
 - b) Processing / Production Record
 - c) Worker Hygiene / Health Record
 - d) Record w. r. t. SOPs / SSOPSs / CCPs / others
- **A.5** Copies *of relevant standards:* Processing establishment should keep copies of relevant standards as applicable to the product for their internal use to include the legislative requirements of their importing countries, as applicable.
- **A.6** *Internal audits:* Processing establishment should have the mechanism to carry out internal audits at a level decided by them but minimum once in six months. Activities conducted under this head should be properly documented for verification.
- **A.7** Laboratory facilities: The establishment should have minimum test facilities of their own & for other parameters access to an approved laboratory. The amount and type of such minimum laboratory facilities will vary with the type of fruit products.
- **A.8** *Record of technologists:* Processing establishments should have sufficient number of technologist(s) handling the responsibilities at critical positions. List of technologist(s) stating their name, qualification and job responsibilities should be submitted to Assessment Panel (AP) for spot verification during visit which will be subsequently verified in monitoring visits by EIA officials also.
- **A.9** *Change room facilities:* Processing establishments should have adequate change rooms for workers/staff/visitors together with toilet and cleaning / sanitizing facility. Visitors to manufacturing, processing or handling areas should wear appropriate protective clothing and adhere to other personal hygiene provisions.

ANNEXURE – I

Application for Inspection under CWI System

Exporter's Name Address	1	Invoice No. Date	10	Exporter's Ref.	11
(also give IE Code)		Buyer's Order No. & Date			12
					1.0
		To The			13
		.(Name & Address of	f the Inspection Au	thority)	
Manufacture's Name & Address	2	-	1	•	
(Indicate FPO/FSSAI's license No. &					
	,				
		Please inspect the consignment			
		theA	ct. A crossed chequ	te for Rsdrawtease debit our Account Pass Book	1
Details of the Manufacture's Seal, if any	3	Noenclosed	s inspection fee. Pro	ease debit our Account Pass Book	
		110000000000000000000000000000000000000			
		Date		Signature of Expo	tor
		Date		Signature of Expo	itei
Inspection required on . 4	Weekly Holiday 5	Address where consignment	is to be inspected		14
V 1/171' 1 N	D (CL 1: 7				
Vessel/Flight No. 6	Port of Loading 7				
Probable Date of Loading 8	Date of Sealing Flight 9				
	l				
Marks & Nos. 15 No.& Ki	nd of Pkgs. 16 Description of C	Goods 17	Quantity	FOB Value (in Rs.) 19
			as declared		
T 1 : 1 :					20
Technical requirements including specifi	ications/approved samples with its charact	teristics as stipulated in the exp	ort contact.		20
Other Revelavent Information					21
	entioned above have been manufactured/ I	` .		* *	nent
comornis to the specifications/requireme	ent of the importing country /FSS Act and	Kules & Regulations made the	re under, wincheve	i is applicable.	
Certified that the goods have been offered been duly rectified.	d previously for inspection vide intimation	on noDate	edand	the defects as pointed out earlier	have
		1 1 1 2 1 1	.1 1		
Certified that no additional technical or (quality requirement other than mentioned	above have been supulated by			
				Signature & Date	
			<u> </u>		

Export Inspection Agency- Chennai/ Delhi/Kolkata/Kochi/Mumbai

LABORATORY INTIMATION FORMAT

Produ	ct:		
Code	of Samp	le:	
Samp	ling done	e on:	
Param	neters to	be tested:	
	S. No	Parameters	Reference Standard
	1		
	2		
	3		
	4		
	5 6		
	7		
Note,	if any:	,	,
Signa	ture:		
Name	of Inspe	ecting Officer:	
Date:			
Place:			

ANNEXURE-III

Export Inspection Agency-Chennai / Delhi / Kolkata / Kochi / Mumbai FIELD INSPECTION AND QUALITY CONTROL REPORT (FIR)

Book No.

1. Name and address of exporter	:	
2. Name & address of Establishment	:	
3. FSSAI License No.	:	
4. Product & Type	:	
5. Type of Packages	:	
6. No. of packages and quantity	:	
7. No. of samples analysed	:	
8. Application No./ Lot No.	:	
9. Shipping mark	:	
10. Country of Destination	:	
11. Details of Inspection carried out & outcome	:	
12. Hygienic condition of the premises where consignment is stored	:	
13. EIC Seal No	:	
Place:		Signature:
Date:		Designation:
Time:		

$\underline{ANNEXURE-IV}$

CERTIFICATE OF INSPECTION

Exporter's Name Address	5	1	Invoice No. & Date	•		6
			Buyer's Order No. & Dat	te		7
Manufacturer's Name &	∆ddross	2				8
(FPO/FSSAI's licens	se No.)		EXPORT INSPECTION AGENCY- CHENNAI/ DELHI/KOLKATA/KOCHI/MUMBAI (Ministry of Commerce) Government of India Address of the concerned EIA			
Details of the Manufactur	er's Seal, if any	3				
Detail of Seal of Inspection	on authority, if any	4	Valid upto and include	ing		
Specification Reference		5	Certificate No.			9
Specification Reference		3	Certificate No.			9
Mark & Nos. 10 Remarks, if any	No. & Kind of Pkgs. 11 Stamp for FG		12	Quality 13	FOB Value (in Rs.)	14
Remarks, if any	Stamp for Fo	JB Revision				15
	ER CONSIGNMENT –WISE IN. the basis of controls carried out, the (CSFP).		given herein are in confort	mity to specifications p Signature Name	IE ISSUING AUTHORITY prescribed under EIC's Certification ccordance with the standard	

^(*) Description should include grade, size and brand, if any.

REJECTION LETTER

Export Inspection Agency-Chennai / Delhi / Kolkata / Kochi / Mumbai

No: EIA/
То
M/s
Subject : Consignment Wise Pre-Shipment Inspection (CWI)
Reference: Your intimation No dated
Sir,
With reference to your above mentioned intimation for inspection, this is to inform you that the consignment of
Reason (s) for rejection
1)
2)
3)
4)
Yours faithfully

Joint Director

ANNEXURE VI

Rook No	• HEALTH CERTIFIC		
DOOK 1		51.140	
	(Applicable for all fruit	products)	
Country of	despatch: India		
Compe	Competent Authority: Export Inspection Agency- Chennai/Delhi / Kolkata/ Kochi/ Mumbai rence No.: Certificate for Inspection		
	(Issued by Processing Establishment/EIA)		
	Description		
T N T M	ype of Packaging o. of packages emperature required during storage and transport Ianufacturing date		
2. Pi	rovenance of products		
		ing establishment (s) authorise	ed for
A	pproval No. of the establishment (s)		
3. De	stination of the products		
Fro To By Na Na	the following means of transport me of address of consignor me of consignee and address at place of destination		
It is hereby transported	y certified that the fruit products described above a lunder hygienic conditions as laid down in the	and found confirming	to laid dov

nd standards and fit for human consumption & the establishment where the fruit products have been processed is approved and regularly monitored by Export Inspection Agency-Chennai/Delhi/Kolkata/ Kochi/ Mumbai (Competent Authority)

Place of issue:	Signature of authorised officer
Date of issue	Name:
Seal	Designation:

APPLICATION FOR APPROVAL

[FRUIT PRODUCTS PROCESSING ESTABLISHMENT]

From		
T		
To	m 1', D'	
	The Joint Director,	
a :	EIA- Chennai/ Delhi/Kolkata/Kochi/Mumbai	
Sir,		
S.O.16	Please carry out the assessment of our establishment as ets (Quality Control and Inspection) Rules, 1978 and a 27 (E) dated 14.07.2011 for approval to process fruit page European Union/Non-EU countries.	as amended vide notification No.
underta (Qualit	rnish below the information regarding the facilities exake that our establishment meets the requirements stiputy Control and Inspection) Rules, 1978 and also the other me to time.	lated in Export of Fruit Products
	find enclosed herewith a Demand Draft bearing No. of payable at towards	
1. GE I	NERAL INFORMATION	
1.1	Name and address of the establishment seeking approval (Give	
	Contact Numbers and E-mail, if any)	
1.2	Name and Addressed of the Registered office of the	
1.3	establishment (Give Contact Numbers and E-mail, if any) Name of the Chief Executive (MD/Mg. Partner/Proprietor)	
1.3	(Give Contact Numbers and E-mail, if any)	
1.4	Is the processing establishment owned or leased by the applicant	Owned/leased
1.5	If leased, name of the establishment owner, establishment name	
	and address	
1.6	Month and Year of Construction	
1.7	Month and Year of last major alterations	
1.8	Month and Year of Commercial Production	
1.9	Approval requested for export to (Countries)	All countries including European Union /Countries other than EU.
1.10	Scope of approval. Give Name(s) of the product(s).	
1.11	Additional activities, if any, in the same premise and other than	
1.10	the products mentioned at 1.10	
1.12	Annual products of during the previous year	
	(a) Fruit Products (Within the scope of approval)(b) Others (specify)	
1.13	Total exports during the last two years	
1.13	Financial Year	
	Destinations (Countries)	
	Quantity in Metric Tons	
	FOB Value in Rupees in Lakhs.	

1.14	Whether all year production or seasonal production	
1.15	Give number of working hours and shifts per day	
1.16	Give number of working days per week. Specify weekly holiday	
1.17	Details of licenses/certificate issued by any competent authority.	
	(Also mention FPO/FSSAI License No.)	

SPEC	TIFIC INFORMATION	 YES/NO, required]	Give	explanation
2.	LOCATION AND SURROUNDINGS			
2.1	Is the unit located away from environmentally polluted areas			
	and industrial activities which may pose threat of contaminating			
	food			
2.2	Is surroundings are neat, clean and free from any contamination			
2.3	If not, whether appropriate measures have been taken to protect			
	manufacturing area from potential contamination			
3.	LAYOUT AND DESIGN			
3.1	Is the building construction is of permanent nature and as per			
	scientific design & layout to avoid cross contamination			
3.2	Doors, Windows, Floors, ceilings and walls are in sound			
	condition, smooth and easy to clean with no flaking paint or			
	plaster			
3.3	Floors are appropriately sloped and have adequate & proper			
	drainage. The flow of drainage is opposite to manufacturing			
	process flow.			
3.4	Windows, doors and all other openings to outside environment			
	are well screened and such screening is easily cleanable			
3.5	Are control measures are in place to prevent entry of pests and			
	rodents in processing area through drains?			
4.	EQUIPMENT AND CONTAINERS			
4.1	Equipment and containers are made of corrosion free food grade			
	material and are easy to clean and/or sanitation.			
4.2	Equipment and utensils are in good order, smooth surface free			
2	from cracks & crevices, clean & sanitary condition			
4.3	Every utensil or container is having provision of cover/lid or			
1.5	clean gauze net to protect food from dust, dirt, flies or other			
	insects.			
4.4	Equipment are so located, designed and fabricated to allow			
	maintenance and cleaning as per its intended use			
4.5	Appropriate facilities for cleaning and disinfecting of equipment			
	and instruments are available.			
4.5	Whether cleaning in place (CIP) system has been adopted or not			
4.6	Equipment and containers for waste, by-products and inedible			
	or dangerous substances, are specifically identifiable and			
	suitably constructed			
4.7	Containers used to hold cleaning chemicals and other dangerous			
	substances are easily identifiable and stored separately to			
	prevent malicious or accidental contamination of food			
5.	FACILITIES			
5.1	Appropriate water (potable or as per standard of importing			
	country if any) supply is available which is to be used as			
	ingredient in food			
5.2	Provision for periodic cleaning of water storage tank in place			
- · -	with records			
5.3	Water pipes for potable and non-potable water are clearly			
2.5	distinguishable.			
5.4	Adequate facilities for cleaning, disinfecting of utensils and			
٥. ١	equipment are available.			

		Г
5.5	Adequate facilities for washing of raw material are available	
	with provision for periodic cleaning/disinfection as per	
	requirement	
5.6	Ice and steam used in directed contact of food are of water as	
	per requirement in 5.1 above.	
5.7	Provision for periodic removal of food waste and other waster	
	material are in place and duly recorded	
5.8	The disposal of sewage and effluents (solid, liquid and gas) is in	
	conformity with requirements and adequate drainage, waste	
	disposal systems and facilities are available.	
5.9	Unit is having efficient effluent treatment system which is in	
	compliance to statutory requirements.	
5.10	Waste storage is appropriately located and does not contaminate	
	the food process, storage areas, the environment inside and	
	outside the food establishment	
5.11	Adequate personnel facilities like wash basins, lavatories,	
	changing/rest/refreshment rooms are available and appropriate	
	located with no direct connection to processing area	
5.12	Workers/Staffs have been adequately trained about personnel	
_	hygiene and displays on Do's & Don'ts are prominently placed.	
5.13	Ventilation system (including air filters, exhaust fans etc.) is	
	adequately designed and constructed so that air does not flow	
	from contaminated areas to clean areas.	
5.14	Proper natural or artificial lighting is provided to facilitate	
3.1 .	operations in a hygienic manner	
5.15	Lighting fixtures are well protected to ensure that food is not	
3.13	contaminated by breakages of electrical fittings	
6.	FOOD PROCESSING OPERATIONS & CONTROLS	
6.1	Adequate facilities are available for physical checking &	
0.1	cleaning of raw material/ingredients	
6.2	Records of raw material /ingredients as well as their source of	
0.2	procurement are properly maintained	
6.3	Raw material storage is separated from finished product storage	
6.4	Storage facilities are adequately designed and constructed to	
0.4	protect contamination during storage and permit maintenance &	
	cleaning	
6.5	Appropriate cold storage facilities as per requirement are	
0.5	available and conditions of storage are adequately maintained.	
6.6		
0.0	Storage is subject to adequate stock rotation system as	
	applicable like FIFO (First in, First Out), FEFO (First Expire First Out)	
6.7	Storage containers are of non-toxic material and stored in	
0.7	racks/pallets well above the floor level.	
6.8	Appropriate time and temperature control measures as per safety	
0.0		
6.0	and suitability of food are in place along with proper records.	
6.9	Packaging materials are non-toxic, food grade and do not pose	
6 10	food safety threat Labels are as per the requirements (National/Importing Country)	
6.10	Labels are as per the requirements (National/Importing Country)	
6.11	Critical links in the supply chain identified and measures taken	
C 10	to minimize spoilage during transportation.	
6.12	The conveyances and/or containers meant for transportation are	
	non-toxic adequately designed, constructed, kept clean and	
	maintained to retain the required temperature, humidity,	
	atmosphere and other conditions.	
6.13	Receptacles in vehicles and / or containers are not used for	
	transporting anything other than foodstuffs to avoid	
	contamination. If used, appropriate measures are taken to avoid	
	cross contamination.	
7.	MANAGEMENT AND SUPERVISION	
_		

7.1	Standard Operating Procedure (SOP) for the processing of food	
	as well as its packing, despatch and Storage is laid down	
7.2	Adequate number of technical managers and supervisors with	
	appropriate qualifications, knowledge and skills on food	
	hygiene principles and practices to ensure effective monitoring	
	and supervision	
7.3	Total Work strength of establishment [Enclose a complete list]	
8.	TESTING FACILITIES	
8.1	Appropriate in-house laboratory facility is available for testing	
	of food material as per requirements	
8.2	In absence of In-house laboratory, adequate arrangement are	
	there for regular testing with some outside accredited laboratory	
9.	AUDIT, DOCUMENTATION AND RECORDS	
9.1	Adequate period audit system (internal as well as external) is in	
	place to assess the adequacy and to ensure compliance of the	
0.2	documented SOP	
9.2	Appropriate records of food processing / preparation, production	
	/ cooking, storage, distribution, quality, laboratory test results,	
	cleaning and sanitation, pest control and product recall are being	
10	maintained and suitably retained.	
10.	SANITATION AND MAINTENANCE OF	
10.1	ESTABLISHMENT PREMISES Cleaning and sanitation programme has been drawn up,	
10.1	observed and records are properly maintained	
10.2	Cleaning chemicals are handled carefully and stored separately	
10.2	away from food material.	
10.3	Documented Maintenance Procedure for different sections/	
10.3	equipment/machinery /laboratory etc. are in place with proper	
	records. Unit also having preventive maintenance schedule.	
10.4	Food establishment, including equipment and building are kept	
10.4	in good repair to prevent pest access and to eliminate potential	
	breeding sites.	
10.5	Adequate pest control activities are maintained or contracted to	
10.5	competent pest control operator.	
10.6	Records of pesticides / insecticides used along with dates and	
10.0	frequency are maintained.	
10.7	Mechanism is in place to verify the effectiveness of pest control	
	activities	
11.	PERSONAL HYGIENE	
11.1	Food Handlers/Employees are medically examined once in a	
	year to ensure that they are free from any infectious, contagious	
	and other communicable diseases and proper records are	
	maintained.	
11.2	Food handlers maintain a high degree of personal cleanliness	
	and adequate and suitable clean protective clothing, head	
<u></u>	covering, face musk, gloves and footwear are provided.	
11.3	Staffs have been adequately trained about the personal hygiene	
11.4	Measures are in place to ensure that food safety & hygiene is	
	not getting compromised due to visitors in the floor area	
12.	PRODUCT INFORMATION	
12.1	All packaged fruit products carry a label and requisite	
	information as per requirements/legislations so as to ensure that	
	adequate and accessible information is available to the each	
	person in the food chain to enable them to handle, store,	
	process, prepare and display the food products safely and	
	correctly and that the lot or batch can be easily traced and	
1.5	recalled if necessary	
13.	TRAINING	

13.1	Food handlers are instructed and trained in food hygiene and food safety aspects along with personal hygiene requirements commensurate with their work activities	
13.2	Periodic assessments of the effectiveness of training, awareness	
	of safety requirements and competency level are made, as well	
	as routine supervision and checks to ensure that food hygiene	
	and food safety procedures are being carried out effectively	
13.3	Training programmes are routinely reviewed and updated	
14.	HACCP/ISO 22000 Certification	
14.1	Is the unit is HACCP or ISO 22000 certified? If yes, by whom?	
14.2	PRPs are adequately documented and implemented.	
14.3	Documented HACCP manual is in place and is adequately	
	implemented	
14.4	Critical Control Points (CCPs) & Critical Limits (CLs) have	
	been clearly identified; monitored and adequate records are	
	maintained.	
14.5	Validation is carried out wherever required and HACCP manual	
	is reviewed at least once in a year.	

Yours faithfully,

Signature Name Designation

Place : Date :

Company Seal

Check list of enclosures:

- (1) Prescribed fee in the form of Demand Draft
- (2) HACCP Manual, if applicable (including Organisational Chart of the establishment, Sanitary Standard Operating

Procedures, process flow chart (s) with product description, manufacturing details in each step)

- (3) Attested copy of Potability certificate for water (Directive 98/83/EC or IS:4251, as applicable)
- (4) Location and Layout plan of the establishment (site plan and building plan in A-4 size), showing all infrastructure and equipment facilities
- (5) Layout showing the process/product flow, personnel flow, water flow (Indicating serially numbered water taps) and effluent flow, on A4 size paper separately, in evidence of meeting food safety requirements
- (6) Certified Copy of the legal identify of establishment
- (7) Certified copy of Lease Deed, if applicable
- (8) Bio-data of technologist(s)
- (9) Guarantee and undertaking
- (10) Attested copy of the consent letter issued by the State Pollution Control Board.
- (11) Attested copy of the order allotting Importer-Exporter Code (IEC) Number.
- (12) List of additives/preservatives used in the processing.

Note:

- a) The application must be in triplicate,
- b) In case where a non-EU approved establishment submits application for the approval to process fruit products for exports to the EU countries, the documents, which were submitted earlier, need not be submitted again, if there is no change.

UNDERTAKING

(To be submitted in duplicate on company's letterhead along with application for approval of processing establishment)

Ref. No.:		Date:
То		
The Export Inspection Agency, (Address)		
Sub: Application for approval processing es	tablishment.	
Sir,		
With reference to our application ref. No the following in respect of the processing of fruit pr	·	ereby undertake
We handle, process, store and transport fruit produmeet the health requirements laid down by the Gov		
GMP/GHP/HACCP system has been established a	and implemented by us.	
We use only approved disinfectants for water at ac in line with EC recommendations (98/83/EC) / or as		
Level of additives, where applicable, is monitored importing country.	I in accordance with the requi	irements of the
	Yours faith	fully,
Strike whichever is not applicable.	Signature of Authorised Signature Name: Designation: Date: Place:	atory

GUARANTEE

(To be submitted in duplicate on company's letterhead along with application for approval of processing establishments to the concerned EIA)

Ref. N		establishments to the concerned EIA)	Date:
	10. .		Date.
То	The Export Inspection Agency (Address)	,	
Cir	Sub: Guarantee for approval of	of processing establishment by EIA	
Sir,	In case, grant of approval to our esta	ablishment, we hereby guarantee the	following:
	GHP/HACCP that has been establish ained continuously through out the foo		monitored and
	rill not obtain Health Certificates for open continuous for the continuous formal results and the continuous formal results are continuous for the continuous for the continuous formal results are continuous for the continuous for the continuous formal results are continuous for the cont	our export consignments from author	ities other than
	vill not use semi-processed or proc lishment.	essed fruit products coming from	an unapproved
	of additives, where applicable, is mo	onitored in accordance with the requ	irements of the
all pa	nall provide to the Competent Authorite rts of the establishment and to the processed by us.		
reveal	results of checks carried out by us I the risk of health or suggest that suc ake corrective actions under your offici	ch a risk might exist, we shall inform y	
We sh	nall not export any fruit product other t	han what is included in scope of appr	oval.
prior	ill not store the fruit products of the ot permission from the EIA concerned. ishment.		
may w	ill not misuse the CFEs issued to us vithdraw the approval granted to our e on of any of the above guarantees by	establishment for processing fruit pro-	
Place: Date :		Signature of the Head of Production (Name and desi	gnation)
Place: Date :		Counter signature of Chief Executive approved establishment (Name and	

ASSESSMENT REPORT BY INTER-DEPARTMENTAL PANEL (IDP) FOR APPROVAL & RENEWAL

Inter-Departmental Panel (IDP) has assessed the establishment to verify the declarations given by applicant exporter/establishment in Annexure I, conforming to importing country or Codex standards or standards required by the buyer or the relevant Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011 and GMP/GHP. Following observations/discrepancies in different areas, are listed:

Date and Day of IDP Visit	:
Name & Designation of IDP Mer	mbers:
	1)
	2)

All the information given under following heads are correct as per Annexure I, and in accordance with the standards of the importing country or Codex standards or standards required by the buyer or as per the relevant Food Safety and Standards (Food Products Standards and Food Additives) Regulation, 2011. If not Observation / Discrepancies are as:

1.	GENERAL INFORMATION	Satisfactory/ Not Satisfactory
1.1	Name and address of the establishment (FSSAI License No.)	
	seeking approval with Fax no. and E-mail address	
1.2	Name of the Chief Executive	
	(MD/Mg. Partner/Proprietor)	
1.3	Is the processing establishment owned or leased by the applicant	
2.	LOCATION AND SURROUNDINGS	Satisfactory/ Not Satisfactory
2.1	Is the unit located away from environmentally polluted areas	
	and industrial activities which may pose threat of contaminating	
	food	
2.2	Is surroundings are neat, clean and free from any contamination	
2.3	If not, whether appropriate measures have been taken to protect	
	manufacturing area from potential contamination	
3.	LAYOUT AND DESIGN	Satisfactory/ Not Satisfactory
3.1	Is the building construction is of permanent nature and as per	
	scientific design & layout to avoid cross contamination	
3.2	Doors, Windows, Floors, ceilings and walls are in sound	
	condition, smooth and easy to clean with no flaking paint or	
	plaster	
3.3	Floors are appropriately sloped and have adequate & proper	
	drainage. The flow of drainage is opposite to manufacturing	
	process flow.	
3.4	Windows, doors and all other openings to outside environment	
	are well screened and such screening is easily cleanable	
3.5	Are control measures are in place to prevent entry of pests and	
	rodents in processing area through drains?	
4.	EQUIPMENT AND CONTAINERS	Satisfactory/ Not Satisfactory
4.1	Equipment and containers are made of corrosion free food grade	
	material and are easy to clean and/or sanitation.	
4.2	Equipment and utensils are in good order, smooth surface free	
	from cracks & crevices, clean & sanitary condition	

4.3	Every utensil or container is having provision of cover/lid or	
4.3		
	clean gauze net to protect food from dust, dirt, flies or other	
4.4	insects.	
4.4	Equipment are so located, designed and fabricated to allow	
4.5	maintenance and cleaning as per its intended use	
4.5	Appropriate facilities for cleaning and disinfecting of equipment	
	and instruments are available.	
4.5	Whether cleaning in place (CIP) system has been adopted or not	
4.6	Equipment and containers for waste, by-products and inedible	
	or dangerous substances, are specifically identifiable and	
	suitably constructed	
4.7	Containers used to hold cleaning chemicals and other dangerous	
	substances are easily identifiable and stored separately to	
	prevent malicious or accidental contamination of food	
5.	FACILITIES	Satisfactory/ Not Satisfactory
5.1	Appropriate water (potable or as per standard of importing	Substances 1, 1, or Substances 1,
3.1	country if any) supply is available which is to be used as	
	ingredient in food	
5.2	Provision for periodic cleaning of water storage tank in place	
3.2	with records	
<i>5</i> 2		
5.3	Water pipes for potable and non-potable water are clearly	
L .	distinguishable.	
5.4	Adequate facilities for cleaning, disinfecting of utensils and	
	equipment are available.	
5.5	Adequate facilities for washing of raw material are available	
	with provision for periodic cleaning/disinfection as per	
	requirement	
5.6	Ice and steam used in directed contact of food are of water as	
	per requirement in 5.1 above.	
5.7	Provision for periodic removal of food waste and other waster	
	material are in place and duly recorded	
5.8	The disposal of sewage and effluents (solid, liquid and gas) is in	
	conformity with requirements and adequate drainage, waste	
	disposal systems and facilities are available.	
5.9	Unit is having efficient effluent treatment system which is in	
3.7	compliance to statutory requirements.	
5.10	Waste storage is appropriately located and does not contaminate	
5.10	the food process, storage areas, the environment inside and	
	outside the food establishment	
5 1 1		
5.11	Adequate personnel facilities like wash basins, lavatories,	
	changing/rest/refreshment rooms are available and appropriate	
F 10	located with no direct connection to processing area	
5.12	Workers/Staffs have been adequately trained about personnel	
<u> </u>	hygiene and displays on Do's & Don'ts are prominently placed.	
5.13	Ventilation system (including air filters, exhaust fans etc.) is	
	adequately designed and constructed so that air does not flow	
	from contaminated areas to clean areas.	
5.14	Proper natural or artificial lighting is provided to facilitate	
	operations in a hygienic manner	
5.15	Lighting fixtures are well protected to ensure that food is not	
	contaminated by breakages of electrical fittings	
6.	FOOD PROCESSING OPERATIONS & CONTROLS	Satisfactory/ Not Satisfactory
6.1	Adequate facilities are available for physical checking &	
0.1	cleaning of raw material/ingredients	
6.2	Records of raw material /ingredients as well as their source of	
0.2	procurement are properly maintained	
6.3	Raw material storage is separated from finished product storage	

6.4	Storage facilities are adequately designed and constructed to protect contamination during storage and permit maintenance & cleaning	
6.5	Appropriate cold storage facilities as per requirement are available and conditions of storage are adequately maintained.	
6.6	Storage is subject to adequate stock rotation system as applicable like FIFO (First in, First Out), FEFO (First Expire First Out)	
6.7	Storage containers are of non-toxic material and stored in racks/pallets well above the floor level.	
6.8	Appropriate time and temperature control measures as per safety and suitability of food are in place along with proper records.	
6.9	Packaging materials are non-toxic, food grade and do not pose food safety threat	
6.10	Labels are as per the requirements (National/Importing Country)	
6.11	Critical links in the supply chain identified and measures taken to minimize spoilage during transportation.	
6.12	The conveyances and/or containers meant for transportation are non-toxic adequately designed, constructed, kept clean and maintained to retain the required temperature, humidity, atmosphere and other conditions.	
6.13	Receptacles in vehicles and / or containers are not used for transporting anything other than foodstuffs to avoid contamination. If used, appropriate measures are taken to avoid cross contamination.	
7.	MANAGEMENT AND SUPERVISION	Satisfactory/ Not Satisfactory
7.1	Standard Operating Procedure (SOP) for the processing of food as well as its packing, despatch and Storage is laid down	Satisfactory/ Not Satisfactory
7.2	Adequate number of technical managers and supervisors with appropriate qualifications, knowledge and skills on food hygiene principles and practices to ensure effective monitoring and supervision	
7.3	Total Work strength of establishment [Enclose a complete list]	
8.	TESTING FACILITIES	Satisfactory/ Not Satisfactory
8.1	Appropriate in-house laboratory facility is available for testing of food material as per requirements	
8.2	In absence of In-house laboratory, adequate arrangement are there for regular testing with some outside accredited laboratory	
9.	AUDIT, DOCUMENTATION AND RECORDS	Satisfactory/ Not Satisfactory
9.1	Adequate period audit system (internal as well as external) is in place to assess the adequacy and to ensure compliance of the documented SOP	
9.2	Appropriate records of food processing / preparation, production / cooking, storage, distribution, quality, laboratory test results, cleaning and sanitation, pest control and product recall are being maintained and suitably retained.	
10.	SANITATION AND MAINTENANCE OF ESTABLISHMENT PREMISES	Satisfactory/ Not Satisfactory
10.1	Cleaning and sanitation programme has been drawn up, observed and records are properly maintained	
10.2	Cleaning chemicals are handled carefully and stored separately away from food material.	
10.3	Documented Maintenance Procedure for different sections/ equipment/machinery /laboratory etc. are in place with proper records. Unit also having preventive maintenance schedule.	
10.4	Food establishment, including equipment and building are kept in good repair to prevent pest access and to eliminate potential breeding sites.	

10.5	Adequate pest control activities are maintained or contracted to	
10.5	competent pest control operator.	
10.6	Records of pesticides / insecticides used along with dates and frequency are maintained.	
10.7	Mechanism is in place to verify the effectiveness of pest control	
	activities	
11.	PERSONAL HYGIENE	Satisfactory/ Not Satisfactory
11.1	Food Handlers/Employees are medically examined once in a	
	year to ensure that they are free from any infectious, contagious	
	and other communicable diseases and proper records are	
	maintained.	
11.2	Food handlers maintain a high degree of personal cleanliness	
	and adequate and suitable clean protective clothing, head	
	covering, face musk, gloves and footwear are provided.	
11.3	Staffs have been adequately trained about the personal hygiene	
11.4	Measures are in place to ensure that food safety & hygiene is	
	not getting compromised due to visitors in the floor area	
12.	PRODUCT INFORMATION	Satisfactory/ Not Satisfactory
12.1	All packaged fruit products carry a label and requisite	
	information as per requirements/legislations so as to ensure that	
	adequate and accessible information is available to the each	
	person in the food chain to enable them to handle, store,	
	process, prepare and display the food products safely and	
	correctly and that the lot or batch can be easily traced and	
	recalled if necessary	
13.	TRAINING	Satisfactory/ Not Satisfactory
13.1	Food handlers are instructed and trained in food hygiene and	
	food safety aspects along with personal hygiene requirements	
	commensurate with their work activities	
13.2	Periodic assessments of the effectiveness of training, awareness	
	of safety requirements and competency level are made, as well	
	as routine supervision and checks to ensure that food hygiene	
	and food safety procedures are being carried out effectively	
13.3	Training programmes are routinely reviewed and updated	
14.	HACCP/ISO 22000 Certification	Satisfactory/ Not Satisfactory
14.1	Is the unit is HACCP or ISO 22000 certified? If yes, by whom?	
14.2	PRPs are adequately documented and implemented.	
14.3	Documented HACCP manual is in place and is adequately	
	implemented	
14.4	Critical Control Points (CCPs) & Critical Limits (CLs) have	
	been clearly identified; monitored and adequate records are	
	maintained.	
14.5	Validation is carried out wherever required and HACCP manual is reviewed at least once in a year.	

Recommendations of the Inter-Departmental Panel (IDP) members:

Approval	may	be	granted/may	not	be	granted	to	above	establishment	under	the	EIC's
Certificati	ion Sch	nem	e for Fruit	Produ	icts	(CSFP)	to p	process		fo	r exj	ort to
	(Co	untr	y Name).									

or

Reasons (in ca	se of	non	approval	/renewal):

Suggestions for improvement, if any:

Signatures of IDP members		
Name with Designation		
Organization		
Date:		

List of enclosures.

ANNEXURE-IX

FORMAT OF LETTER OF APPROVAL/ RENEWAL OF APPROVAL TO THE ESTABLISHMENT

Letter No.	Dated:
Γο M/s	
Sub: Approval/renewal of approval to process for export. Ref.: Your application dated	
Sir,	
With reference to your application No Dated for approval/renewal for processing and packing of for exports to(country Scheme for Fruit Products (CSFP), based on an Assessment of your establishment (IDP) on(Date), it has been decided to grant approval to your establishment including as per the following details:	name) under EIC's Certification ment by Inter-Departmental Panel
1. Name & Address of the establishment:	
a) Address of the establishmentb) Address of the Regd. Office	
 Approval No. Scope of approval (Items covered including country) 	
The approval number allotted to your establishments is CSFP	
The establishment shall, henceforth, come under the purview of monitoring by Escheme for Fruit Products (CSFP).	EIA, as per the EIC's Certification
You should ensure that adequate balance is always maintained in your deposit a fee and the two copies of the "Certificate of Inspection" are submitted to this or regular basis for debiting of the required monitoring fee.	
The validity of inspection certificate issued by the establishment shall be 45 days.	
You should apply for renewal of approval at least 60 days in advance from the dat	e of expiry.
Please acknowledge receipt.	
	Yours faithfully,
	Joint Director, EIA
CC: 1) 2) 3)	

EXPORT INSPECTION COUNCIL OF INDIA

Ministry of Commerce & Industry Govt. of India Certificate of Approval

	(Name of the Establishment)
having their registered office at	
	(Address of the registered office)
is hereby approved /granted renewal of	f approval for a period of two year
valid up to and including	under EIC's Certification Scheme for Fruit Products (CSFP) with
Approval No	
for processing of	
	for export to
	e of approval)
	(Location of the establishment)
subject to the conditions that the esta Certification Scheme for Fruit Products	blishment should continue to meet the requirements laid down under EIC s (CSFP)
	Signature
rlace: New Delhi Date:	Name : Designation : Director (I&QC)

Export Inspection Council of India

(Ministry of Commerce & Industry)
III Floor, NDYMCA Building
1, Jai Singh Road,
New Delhi-110001

FORMAT OF NON-APPROVAL/NON- RENEWAL OF APPROVAL LETTER TO THE ESTABLISHMENT

Export Inspection Agency- Chennai/ Delhi/Kolkata/Kochi/Mumbai

No.: EIA/	Date :
То	
M/s	
Dear Sir,	
Sub: Non-approval/non-renewal to process	for export.
The Inter-Departmental Panel (IDP) of experts visited your progiven below, for adjudging its suitability for approval under EIC on	's Certification Scheme for Fruit Products (CSFP)
Name & Location of the Establishment	Approval No. (if any) Allotted by EIA
The Inter-Departmental Panel (IDP) has observed certain defect which are given in the annex. In view of the nature of defects establishment cannot be approved to process	s/deficiencies, it is informed that your processing
However, once all the defects/deficiencies have been rectifie establishment. Please acknowledge receipt.	ed, you may apply afresh for approval of your
	Yours faithfully
	Joint Director
Encl: As stated. Copy to:	

(APPLICATION FOR APPROVAL OF ADDITIONAL FACILITIES/PROCESSING ACTIVITIES)

From

To

Sir,

Please carry out the assessment of our establishment for additional facilities/ activities as required under the Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and as amended vide notification No. S.O.1627 (E) dated 14.07.2011 and also the requirements communicated by EIC from time to time for processing fruit products for export.

We furnish below the information regarding the additional facilities/processing activities added in our establishment.

We undertake that our establishment meets the requirements stipulated in Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and as amended vide notification No. S.O.1627 (E) dated 14.07.2011 and also the other requirements specified by the importing countries.

You may please charge fee applicable from our deposit account maintained at EIA.

1.	GENERAL INFORMATION	
1.1	Name and address of the establishment (FSSAI License No.)	
	seeking approval with Fax no. and E-mail address	
1.2	Processor Code Number, as allotted by EIA	
1.3	Name of the Chief Executive (MD/Mg. Partner/Proprietor)	
	With telephone no., Fax, E-mail address	
1.4	Details of additional facility/activity requested for approval	
2.	CONSTRUCTION AND LAYOUT	
2.1	Whether any alteration made in the building and layout? (give	
	details)	
2.2	If so, whether it satisfies the requirements of GoI notification	
	and Importing country regulations?	
2.3	Whether walls, floor and roof are smooth and easily cleanable	
2.4	Are the lighting and ventilation adequate?	
2.5	Whether adequate washing and sanitizing facilities provided?	
2.6	Is pest control adequate?	
3.	RAW MATERIAL	
3.1	Is there any change in the source of raw material	
	procurement?(give detail)	
3.2	If so, whether proper traceability has been established and	
	documented?	
3.3	Whether the quality and safety of the raw material ensured?	
4.	ADDITIONAL FACILITIES	
4.1	Specify the additional facilities created with details	

4.2	Whether the additional facilities created are in line with the requirements of GOI notification and importing country regulations?	
4.3	Whether the sanitary and hygienic conditions of the facilities are satisfactory?	
4.4	Is the location of the additional facility suitable for smooth flow of work?	
4.5	Whether adequate precautions have been taken to avoid cross contamination?	
4.6	Whether provisions have been made for cleaning and sanitation?	
4.7	Calibrated temperature recording devices installed where applicable?	
4.8	Whether the installation of the new facility increases the production capacity of the unit?	
4.9	If so what is the expected new production capacity?	
4.10	Whether the new facility has been incorporated in the HACCP	
	manual suitably.	
5.	ADDITIONAL ACTIVITIES	
5.1	Specify the additional activities requested for approval with details	
5.2	Whether the additional activities have been properly addressed in the HACCP manual and submitted to the EIA for verification?	
5.3	Whether HACCP is in place?	
5.4	Whether CCPs have been identified and monitored properly?	
5.5	Whether proper raw material, process and product controls are laid down to ensure the safety and quality of the product?	
5.6	Whether additional man power is required for the new process activity?	
5.7	If so, give details of number of employees / supervisors/ technologist recruited	
5.8	Whether additional equipment, machineries required for the new process activity?	
5.9	If so, give details of equipment, machineries erected/ acquired	
5.10	If additional water are required for processing new product, whether the same are tested as per 98/83/EC/IS:4251?	

Specify, any other information which may be relevant.

T 7	c .	. 1	c 1	1
Yours	121	thi	m	1.77

Signature : Name : Designation : Company seal:

Place: Dates

Check List of enclosures

- 1. Authorisation to charge fee applicable from our deposit account maintained at EIA.
- 2. Up-to-date layout plan of establishment showing alterations made if any.
- 3. Flow chart of processing operation where applicable.
- 4. Plumbing diagram (where applicable)
- 5. Attested copy of Potability certificate of water (as per the Directive 98/83/EC or, IS 4251) where applicable
- 6. HACCP manual, where applicable

EXPORT INSPECTION AGENCY...... [MINISTRY OF COMMERCE & INDUSTRY, GOVERNMENT OF INDIA]

ASSESSMENT REPORT FOR ADDITIONAL FACILITIES/ PROCESSING ACTIVITIES OF THE ESTABLISHMENT

Name of the processing Establishment				
Approval number of the establishment				
Current scope of approval (Name of the products and countries for export)				
Additional scope of approval requested for				
Address of the processing establishment				
Address of the Regd. Office				
Scope of assessment				
Date(s) of assessment				
Opening Meeting Location and date				
Closing Meeting Location and date				
Name of IDP members	Designation	Organization	Opening Meeting (Sign)	Closing Meeting (Sign)
Name of Representative(s) of the establishment	Designation	Organization	Opening Meeting (Sign)	Closing Meeting (Sign)

1.	GENERAL INFORMATION	
1.1	Name and address of the establishment (FSSAI License No.)	
	seeking approval with Fax no. and E-mail address	
1.2	Processor Code Number, as allotted by EIA	
1.3	Name of the Chief Executive (MD/Mg. Partner/Proprietor)	
	With telephone no., Fax, E-mail address	
1.4	Details of additional facility/activity requested for approval	
2.	CONSTRUCTION AND LAYOUT	
2.1	Whether any alteration made in the building and layout? (give	
	details)	
2.2	If so, whether it satisfies the requirements of GoI notification	
	and Importing country regulations?	
2.3	Whether walls, floor and roof are smooth and easily cleanable	
2.4	Are the lighting and ventilation adequate?	
2.5	Whether adequate washing and sanitizing facilities provided?	
2.6	Is pest control adequate?	
3.	RAW MATERIAL	

3.1	Is there any change in the source of raw material	
3.1	procurement?(give detail)	
3.2	If so, whether proper traceability has been established and	
3.2	documented?	
3.3	Whether the quality and safety of the raw material ensured?	
4.	ADDITIONAL FACILITIES	
4.1	Specify the additional facilities created with details	
4.2	Whether the additional facilities created are in line with the	
	requirements of GOI notification and importing country	
	regulations?	
4.3	Whether the sanitary and hygienic conditions of the facilities are	
	satisfactory?	
4.4	Is the location of the additional facility suitable for smooth flow	
	of work?	
4.5	Whether adequate precautions have been taken to avoid cross	
	contamination?	
4.6	Whether provisions have been made for cleaning and sanitation?	
4.7	Calibrated temperature recording devices installed where	
	applicable?	
4.8	Whether the installation of the new facility increases the	
4.0	production capacity of the unit?	
4.9	If so what is the expected new production capacity?	
4.10	Whether the new facility has been incorporated in the HACCP	
5.	manual suitably. ADDITIONAL ACTIVITIES	
5.1	Specify the additional activities requested for approval with	
3.1	details	
5.2	Whether the additional activities have been properly addressed	
	in the HACCP manual and submitted to the EIA for	
	verification?	
5.3	Whether HACCP is in place?	
5.4	Whether CCPs have been identified and monitored properly?	
5.5	Whether proper raw material, process and product controls are	
	laid down to ensure the safety and quality of the product?	
5.6	Whether additional man power is required for the new process	
	activity?	
5.7	If so, give details of number of employees / supervisors/	
	technologist recruited	
5.8	Whether additional equipment, machineries required for the new	
7 C	process activity?	
5.9	If so, give details of equipment, machineries erected/ acquired	
5.10	If additional water are required for processing new product,	
	whether the same are tested as per 98/83/EC/IS:4251?	

6. Any other Information:

$\label{lem:commendations} \textbf{Recommendations of the Inter-Departmental Panel (IDP)}$

Name of establishment and Address	
Approval Number allotted by EIA	
Nature of activities already approved	
Countries to which the above unit is eligible to process	
Milk products, which may be allowed to be processed in the	
above unit.	
Additional facilities/ activities requested for approval	

The above additional facilities/processing activities of the establishment may not be approved under the Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and as amended vide notification No. S.O.1627 (E) dated 14.07.2011. The deficiencies observed are given in the attached sheet.

Or

The above additional facilities/processing activities of the establishment may be approved under the Export of Fruit Products (Quality Control and Inspection) Rules, 1978 and as amended vide notification No. S.O.1627 (E) dated 14.07.2011.

Reasons:

Suggestions for improvement, if any:

Signature		
Name		
Designation		
Organisation		
Date		

FORMAT FOR APPLICATION FOR RENEWAL OF APPROVAL OF ESTABLISHMENT

10
The Joint Director, EIA- Chennai/ Delhi/Kolkata/Kochi/Mumbai
Sir,
It is to inform you that our establishment is approved under EIC's Certification Scheme for Fruit Product (CSFP for, export to
 Approval no Volume of Export during the last one year Annual production during the last one year Fee paid to EIA during the last one year No. of complaints from importing country during last one year If yes, attach details. Recognition during past one year from every Government bodies. Details of change in management, if any Name of Head of the Organization Water Potability certificate no. (attach copy) Copy of HACCP manual if available and revised No. of Technologists/Chemists Layout changes in past one year Raw materials procurement added in past one year Raw materials procurement facilities Processing Packaging Storage Transportation On floor and lab. Facilities Any other relevant information
It is hereby certified that the aforesaid information is true to the best of my knowledge.
Thanking you
Yours faithfully
Signature of the Head of the Processing Establishmen Along with seal of the Company Place: Date:

The Joint Director/Deputy Director In-charge Export Inspection Agency -

Sub: Application for approval of Technologist.

Sir,

I am a qualified (professional qualification) seeking approval of EIA as an approved Technologist for inspection/testing, handling, processing, storage and transportation of milk products meant for export.

Kindly, find the following details for your perusal. Please also find enclosed copies of qualification certificate, experience certificates, ______.

1.	Name and Address with contact number	Mr./Ms.
2.	Educational / Professional qualifications	
	indicating main subject of study (Only degree	
	level and postgraduate qualifications need be	
	shown.) (Attach attested copies of the certificates)	
3.	Date of Birth	
4.	Present place of posting with approval No. of the	
	processing establishment where presently posted	
	and designation.	
5.	Particulars of training undergone in the field of	
	fruit processing and/or quality control.	
6.	Experience (in number of years) in the field of	
	fruit processing/quality control (attach experience	
	certificate)	
7.	(a) Whether previously approved by EIA	Yes / No
	(b) If yes, reference number and date of approval	
	letter (Attach a copy of approval letter)	

Herewith, I declare that the above information is true and correct to the best of my knowledge.

In case, I am approved by EIA, I shall abide to the rules, regulations and executive instructions issued by EIC/EIA and shall carry out all the tasks of the approved veterinarian/ technologist specified, in order to ensure the quality and safety of the milk products, meant for export.

I am enclosing a Demand	Draft No	dated	for Rs	drawn or
	Bank in favour	of Export Inspection	Agency-	towards
assessment fee for approva	l of the veterinaria	nn/ technologist		

Signature Name Designation Place Date

EXPORT INSPECTION AGENCY – ______ REPORT OF ASSESSMENT OF TECHNOLOGIST

1.	Name and Address of the establishment to which the candidate is attached	
2.	Approval No. of the establishment	
3.	Name of the Technologist	Mr./Ms.
4.	Educational/professional qualifications	
5.	Experience in fruit processing / QC	
6.	Date of Assessment	
7.	Whether the qualifications and experience are verified	Yes / No.
8.	Is this the first approval of technologist or renewal of the approval?	
	Factors of assessment	Panel observations
9.	Ability to supervise fruit processing operations	
10.	Knowledge of sampling techniques	
11.	Knowledge of organoleptic inspection of fruit products	
12.	Knowledge of microbiological testing of fruit products	
13.	Knowledge of chemical testing of fruit products	
14.	Knowledge of sanitation and hygiene control	
15.	Knowledge of HACCP based own checks system	
16.	Knowledge of record keeping	
17.	Knowledge of fruit product Notifications and Executive Instructions/ EC directives	
18.	Quality Consciousness	
19.	Knowledge of regulatory Requirements of importing countries	
20.	Any other in formations	

REMARKS/ RECOMMENDATIONS OF THE PANEL OF EXPERTS:

Signature		
Name		
Institution		
Date		

EXPORT INSPECTION AGENCY — _ _ _ _ (MINISTRY OF COMMERCE AND INDUSTRY) GOVERNMENT OF INDIA Certificate of Approval of Technologist

Certificate of Approval	of Technologist
-------------------------	-----------------

Sh./Smt		
	(Name of the techno	
holding		
	(Qualification))
and residing at	(Residential addr	ess)
is hereby approved as period of two years	a technologist to handle F	Fruit Products meant for export for a
valid up to and including]	
satisfactory, the Export granted to him/her to fu	Inspection Agency- reservanction as the approved temperoval, the technologist	e of the technologist if found notes the right to withdraw the approva chnologist. Moreover, after the expiry shall be reassessed by the IDP for
Place: Date:	(Seal)	Signature: Name: Designation:

MONITORING VISIT REPORT PROFORMA

Export Inspection Agency- Chennai/ Delhi/Kolkata/Kochi/Mumbai

- 1. Date of the Monitoring Visit
- 2. Name of the Processing Establishment
- 3. Approval Number
- 4. Scope of the approval (Products Name)
- 5. Product being Processed at the time of Visit
- 6. Name and Designation of the monitoring Officer(s) last visited
- 7. Whether defects pointed out earlier have been rectified by the Unit
- 8. Mention deficiencies that are not rectified
- 9. Whether any time frame given for rectification
- 10. Results of samples tested in the previous visit
- 11. Action taken in case of failure of test results

Sr.	Details to be verified	[Conforming/	Remarks
No.		Non-Conforming]	
1.	LOCATION AND SURROUNDINGS		
1.1	Is surroundings are neat, clean and free from any contamination		
1.2	If not, whether appropriate measures have been taken to protect		
	manufacturing area from potential contamination		
1.3	Area within the processing plant is safe and free from harborage		
	& pest		
2.	LAYOUT AND DESIGN		
2.1	Facility is properly designed and maintained		
2.2	Doors, Windows, Floors, ceilings and walls are in sound		
	condition, smooth and easy to clean with no flaking paint or		
	plaster		
2.3	Floors are appropriately sloped and have adequate & proper		
	drainage. The flow of drainage is opposite to manufacturing		
	process flow.		
2.4	Windows, doors and all other openings to outside environment		
	are well screened and such screening is easily cleanable		
2.5	Control measures are in place to prevent entry of pests and		
	rodents in processing area through drains?		
3.	EQUIPMENT AND CONTAINERS		
3.1	Equipment and utensils are in good order, smooth surface free		
	from cracks & crevices, clean & sanitary condition		
3.2	Every utensil or container is having provision of cover/lid or		
	clean gauze net to protect food from dust, dirt, flies or other		
	insects.		
3.3	Equipment are so located, designed and fabricated to allow		
	maintenance and cleaning as per its intended use		

	1	T T	
3.4	Appropriate facilities for cleaning and disinfecting of equipment and instruments are available.		
3.5	Equipment and containers for waste, by-products and inedible		
3.3	or dangerous substances, are specifically identifiable and		
	suitably constructed		
3.6	Containers used to hold cleaning chemicals and other dangerous		
	substances are easily identifiable and stored separately to		
	prevent malicious or accidental contamination of food		
4.	FACILITIES		
4.1	Safe water supply as per requirement is available for processing		
4.2	Provision for periodic cleaning of water storage tank in place		
	with records		
4.3	Adequate supply of hot water and cold water		
4.4	Protection against backflow, back-siphonage, or other sources		
	of contamination.		
4.5	Periodic removal of food waste and other waster material and		
4.5	duly recorded		
4.6	The disposal of sewage and effluents (solid, liquid and gas) is in		
	conformity with requirements and adequate drainage, waste		
4.7	disposal systems and facilities are available. Waste storage is appropriately located and does not contaminate		
4./	the food process, storage areas, the environment inside and		
	outside the food establishment		
4.8	Adequate personnel facilities like wash basins, lavatories,		
4.0	changing/rest/refreshment rooms are available and adequate		
	supply of soap, water etc.		
4.9	Ventilation system (including air filters, exhaust fans etc.) is		
	adequately maintained.		
4.10	Proper natural or artificial lighting is provided to facilitate		
	operations and Lighting fixtures are well protected		
5.	FOOD PROCESSING OPERATIONS & CONTROLS		
5.1	Physical checking & cleaning of raw material/ingredients is		
	adequate		
52	Records of raw material /ingredients as well as their source of		
F 2	procurement are properly maintained		
5.3	Raw material storage is separated from finished product storage		
5.4	Storage facilities are adequately designed and constructed to		
	protect contamination during storage and permit maintenance &		
5.5	cleaning Appropriate cold storage facilities as per requirement are		
5.5	available and conditions of storage are adequately maintained.		
5.6	Storage is subject to adequate stock rotation system as		
3.0	applicable like FIFO (First in, First Out), FEFO (First Expire		
	First Out) and properly maintained		
5.7	Appropriate time and temperature control measures as per safety		
	and suitability of food are in place along with proper records.		
5.8	Packaging materials are non-toxic, food grade and Labels are as		
	per the requirements (National/Importing Country)		
5.9	The conveyances and/or containers meant for transportation are		
	adequately maintained to retain the required temperature,		
	humidity, atmosphere and other conditions.		
5.10	Receptacles in vehicles and / or containers are not used for		
	transporting anything other than foodstuffs to avoid		
	contamination. If used, appropriate measures are taken to avoid		
	cross contamination.		
6.	MANAGEMENT AND SUPERVISION		
6.1	Standard Operating Procedure (SOP) for the processing of fruit		
	products as well as its packing, despatch and Storage are adequately followed as per requirement		
ĺ	adequatery fortowed as per requirement		

6.2	Adaquata number of technical managers and supervisors with	
0.2	Adequate number of technical managers and supervisors with	
	appropriate qualifications, knowledge and skills are for	
_	monitoring and supervision	
7.	SANITATION AND MAINTENANCE OF	
	ESTABLISHMENT PREMISES	
7.1	Cleaning and sanitation programme are duly observed and	
	records are properly maintained	
7.2	Cleaning chemicals are handled carefully and stored separately	
	away from food material.	
7.3	Documented Maintenance Procedure are duly followed	
7.4	Food establishment, including equipment and building are kept	
	in good repair to prevent pest access and to eliminate potential	
	breeding sites.	
7.5	Adequate pest control activities are maintained	
7.6	Records of pesticides / insecticides used along with dates and	
	frequency are maintained.	
8.	PERSONAL HYGIENE	
8.1	Food Handlers/Employees are medically examined once in a	
	year and proper records are maintained.	
8.2	Food handlers maintain a high degree of personal cleanliness	
	and adequate and suitable clean protective clothing, head	
	covering, face musk, gloves and footwear are used.	
8.3	Effective measures are in place to restrict people with known	
	disease from contaminating the product	
8.4	Measures are in place to ensure that food safety & hygiene is	
	not getting compromised due to visitors	
9.	TRAINING	
9.1	Food handlers are instructed and trained in food hygiene and	
7.1	food safety aspects along with personal hygiene requirements	
	commensurate with their work activities	
9.2	Periodic assessments of the effectiveness of training, awareness	
7.2	of safety requirements and competency level are made and	
	records are maintained.	
10.	COMPLIANCE TO GMP/GHP/HACCP PLAN	
10.1	Records	
10.1	Records are up to date	
	Records are accurate	
-	Records were available during monitoring	
10.2	Documents or records not conforming to requirements	
10.2	Procedure	
<u> </u>	Preventive measures are followed	
<u> </u>	Monitoring procedures are followed	
	Corrective actions are taken against the faults	
11.	TESTING STATUS	
11.1	Raw material control is proper and parameters are tested as per	
	requirements.	
11.2	Finished product is tested for parameters defined as per	
	requirement	
11.3	Whether testing in In-house Testing facility is as per standards	
11.4	Testing of samples during visit, if facility available	
11.5	Details of samples drawn during visit and laboratory to which	
	sent.	
12.	Fraud Control (Specify if any violation noticed in the	
	following areas	
12.1	Misuse of CFEs	
12.2	Exceeding Capacity Limits	
12.3	Improper Labelling	
12.4	Manipulation of Records	
		1

12.5	Storing of cargo of other establishments without permission	
12.6	Processing in unauthorized places	
The deficiencies observed by the monitoring officers during the monitoring visit shall be communicated to the processing establishment in writing for rectification with stipulated time		
	(15/30/45 Days).	

Any other relevant information

Date: Place:

Recommendations

- Overall Rating Satisfactory/unsatisfactory
- Deficiency reported to the establishment (on deficiency report proforma as per annexure IX) (Please enclose (duplicate countersigned)

		Signature:	
Date	Place	Name Designation:	
Remarks of EIA:			
Signature: Name : Designation:			

EXPORT INSPECTION AGENCY –	
----------------------------	--

NON-CONFORMITY REPORT (NCR)

Name of the establishment:			
Approval No.:			
Nature of inspection:			
Date of Visit:			
Name and Designation of EIA officer(s)			
Name and Designation of the representative of the establishment			
1. Earlier NCR pending for rectification			
2. Details of deficiency/non-conformity observed ale3. Comments / Agreed action:	ong with the details of the major NCR		
i. Acknowledgement of report copy ii. Deficiencies/non-conformities have been fully expiii. Confirmation of agreed or proposed corre(7/15/30 etc.) days			
Signature : Name : Designation : (EIC / EIA officer)	Signature : Name : Designation : Representative of the establishment		

Note: It is advised that a copy of this report be pasted by the establishment in the establishment inspection register for necessary follow up action and future reference.

EXPORT INSPECTION AGENCY –SUGGESTIONS FOR IMPROVEMENT

Name of the establishment : Address : Approval No. : Nature of inspection : Date of Visit : Name and Designation of EIA officer(s) Name and Designation of the representative of the establishment	
1. 2. 3. 4. 5.	
Agreed action by the processor :	
Signature :	Signature :
Name: Designation: (EIC / EIA officer)	Name : Designation : Representative of the establishment

EXPORT INSPECTION AGENCY –

SUPERVISORY VISIT REPORT

- 1. Date of visit:
- 2. Approval No.:
- 3. Name of the Processing Establishment:
- 4. Product being processed at the time of visit:
- 5. Assessment of Unit

SI. No.	Area	Satisfactory	Details of deficiencies, if observed/ Remarks
1.	Surroundings		
2.	Raw material Unloading / Receiving area		
3.	Processing Section		
4.	Personal Hygiene		
5.	Change Room		
6.	Water/Chemical/Additives		
7.	Rodent/Vermin Control		
8.	Effluent Treatment		
9.	Own Checks/HACCP system		
10.	Maintenance of records		
11.	Packaging/Storage/Transportation		
12.	Inspection and Testing Facilities		
13.	Any other relevant information		
	i) Quality of the monitoring		
	ii)Area of focus in which detailed		
	assessment was done		

6. MV since last SV:

Sr. No.	Date	MvO	Satisfactory/ Unsatisfactory	Lab Results	Deficiencies observed	Action by Processor

7	Resi	ılts ot	fΝΛ	ater:
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Ο.	110	CO		110	IU	au	OH.	Ю.

⇒ Overall Rating – Satisfactory / Unsatisfactory

 \Rightarrow NCR

Signature: N a m e: Designation:

Date: Place:

Remarks of the Agency In-charge

Signature: N a m e: Designation:

Date: Place:

Note: Monitoring Visit (MV) – supervisory Visit (SV) – Monitoring Officer (MvO) - Non-Conformance Report (NCR)

EXPORT INSPECTION COUNCIL (Ministry of Commerce & Industry, Govt. of India) CORPORATE AUDIT REPORT

1.	Auditee	
2.	Dates of Audit	
3.	Activity under Audit	
4.	Scope of Audit	
5.	Audit Team	
6.	Audit Schedule	
(i)	Opening Meeting	
(ii)	Closing Meeting	
7.	Observations	
8.	Non Conformities	
9.	Any other Remarks	

OBSERVATION FORM

S.No.	Element	Observation	Reference
1.			
2.			
3.			
4.			

NON-CONFORMITY REPORT

S.No.	Non-Conformity observed	Doc. Ref	Type of NC Major/Minor
1.			
2.			
3.			
4.			

General Observations

1.	
2.	
3.	
4.	
5.	
6.	

Team Leader Proposed Corrective actions Probable Date of Completion Auditor

NC cleared/down graded/statuesque

Auditee Auditor

Date

Team Leader